

**DEVELOPING OBJECT-ORIENTED AND PETRI-NET MODELS
FOR DISTRIBUTION AND TESTING STATIONS OF MODULAR
PRODUCTION SYSTEM (MPS) OF THE SGU'S FESTO FMS 102**

By

Alvin Sebastian Kusuma

A Bachelor's Thesis
Submitted to the Faculty of

ENGINEERING

Department of
INDUSTRIAL ENGINEERING

In partial fulfillment of the Requirement for

BACHELOR'S DEGREE
WITH A MAJOR IN
INDUSTRIAL ENGINEERING

Swiss German University
EduTown BSDCity
Tangerang 15339
INDONESIA

Telp. +62 21 3045 0045
Fax. +62 21 3045 0001
E-mail: info@sgu.ac.id
www.sgu.ac.id

July 2011

Revised after thesis defence on 29 July 2011

STATEMENT BY THE AUTHOR

I hereby declare that this submission is my own work and to the best of my knowledge, it contains no material previously published or written by another person, not material which to a substantial extent has been accepted for the award of many other degree or diploma at any educational institution, except where due acknowledgement is made in the thesis.

Alvin Sebastian Kusuma

Date

Approved by:

Dr.Ir. Tutuko Prajogo. MSMfgE.

Date

Dr.Ir. Prianggada Indra Tanaya. MME.

Date

Chairman of the Examination Steering Committee

Date

Alvin Sebastian Kusuma

ABSTRACT

DEVELOPING OBJECT-ORIENTED AND PETRI-NET MODELS FOR DISTRIBUTION
AND TESTING STATIONS OF MODULAR PRODUCTION SYSTEM (MPS) OF THE
SGU'S FESTO FMS 102

By

Alvin Sebastian Kusuma

SWISS GERMAN UNIVERSITY

Bumi Serpong Damai

Dr.Ir. Tutuko Prajogo. MSMfgE., Thesis Advisor

Dr.Ir. Prianggada Indra Tanaya. MME., Thesis Co-Advisor

This thesis project is aimed for introducing software development technique for the existing Festo didactic Flexible Manufacturing System (FMS) 102 Automatic Storage and Retrieval System (AS/RS) which is available in SGU and currently not working due to software expiration. System understanding and identification for the components in the system are needed in the creation for software design of which the design is structured as interaction of objects in the system.

Object Oriented Modeling, which can be created using UML modeling language, and Petri-Net Modeling are introduced and used for modeling the complex system from Distribution and Testing Station system of the Festo FMS 102 AS/RS. Approach to code generation capabilities will be reviewed as an introduction for further research on the application development.

This research will create design in the form of Flowchart model, Petri-Net model, use case diagram, class diagram, sequence diagram, activity diagram, and state diagram which represent the Distribution station and Test station systems. Results from this thesis work can be further studied and continued afterwards for modeling the whole station of the Festo FMS 102 AS/RS.

Keywords: Festo, FMS 102, Object Oriented, Petri-Net, UML Modeling

DEDICATION

I dedicate this thesis to my beloved parents, my grandparents, my brother, my thesis advisor and co-advisor, and my friends that have been very supportive every time.



ACKNOWLEDGMENTS

First and foremost, the author would like to thank God for His blessings and guidance towards the completion of this thesis. Thanks to all people who have helped and inspired me during my thesis work.

The author especially wants to thank Dr.Ir. Tutuko Prajogo. MSMfgE. and Dr.Ir. Prianggada Indra Tanaya. MME., for their guidance during this thesis project at Swiss-German University as the author's Advisor and Co-Advisor. Their everlasting energy and enthusiasm in research had motivated me along the project. They were always accessible and willing to help his students with their thesis project.

Lastly, the author offers regards and blessings to his family, friends from Industrial Engineering 2007 and to those who have supported the author in any way throughout the process of writing this thesis. Last but not least, the author's deepest gratitude goes to his family for their love and support throughout his life as this thesis is impossible to be finished without them.



SWISS GERMAN UNIVERSITY

TABLE OF CONTENTS

| | |
|--|----|
| STATEMENT BY THE AUTHOR..... | 2 |
| ABSTRACT..... | 3 |
| DEDICATION..... | 4 |
| ACKNOWLEDGMENTS..... | 5 |
| TABLE OF CONTENTS..... | 6 |
| LIST OF TABLES..... | 8 |
| LIST OF FIGURES..... | 8 |
| CHAPTER 1 – INTRODUCTION..... | 10 |
| 1.1. Background..... | 10 |
| 1.2. Thesis Description..... | 10 |
| 1.3. Thesis Purpose..... | 10 |
| 1.4. Thesis Problem..... | 11 |
| 1.5. Thesis Scope..... | 11 |
| 1.6. Significance of Study..... | 11 |
| 1.7. Thesis limitation..... | 12 |
| 1.8. Contents Description..... | 12 |
| CHAPTER 2 – LITERATURE REVIEW..... | 14 |
| 2.1 Introduction..... | 14 |
| 2.2 Petri-Net..... | 14 |
| 2.2.1 Petri-Net Introduction..... | 14 |
| 2.2.2 Petri-Net Modeler..... | 14 |
| 2.2.3 Petri-Net Based Structure Application Layer..... | 16 |
| 2.3 Unified Modeling Language (UML)..... | 24 |
| 2.3.1 UML Introduction..... | 24 |
| 2.3.2 UML Modeler..... | 25 |
| 2.3.3 Object Oriented Modeling Application..... | 26 |
| 2.4 End Goal Specifications..... | 36 |
| 2.5 Tools Review..... | 37 |
| 2.6 Concluding Remark..... | 37 |
| CHAPTER 3 – METHODOLOGY..... | 39 |
| 3.1 Introduction..... | 39 |
| 3.2 System Description of FMS 102..... | 39 |
| 3.3 Petri-Net Overview..... | 46 |
| 3.3.1 Petri-Net Theory..... | 46 |
| 3.3.2 Workflow Petri-Net..... | 49 |
| 3.3.3 Petri-Net Modeling Rules..... | 50 |
| 3.4 Object Oriented Modeling Overview..... | 52 |
| 3.4.1 UML Theory..... | 52 |
| 3.4.2 UML Modeling Framework..... | 52 |
| 3.4.3 UML Notifications..... | 53 |
| 3.5 Modeling Approach to System Development..... | 56 |
| 3.5.1 System Understanding..... | 56 |
| 3.5.2 System Architecture design..... | 56 |
| 3.5.3 Components Identification..... | 57 |

| | | |
|---|---|-----|
| 3.5.4 | Create the Design Model | 57 |
| 3.6 | Concluding Remark..... | 58 |
| CHAPTER 4 – RESULT & DISCUSSION..... | | 60 |
| 4.1 | Introduction | 60 |
| 4.2 | Case 2: System Overview | 61 |
| 4.3.1 | Flowchart | 61 |
| 4.3.2 | Petri-Net..... | 65 |
| 4.3.3 | Use Case Diagram | 67 |
| 4.3 | Case 3: Distribution Station with Stop Button Integration | 68 |
| 4.3.1. | Flow chart..... | 68 |
| 4.3.2. | Petri-Net..... | 69 |
| 4.3.3. | State Diagram | 72 |
| 4.4 | Case 4: Object Oriented Modeling towards System design | 74 |
| 4.4.1. | System Understanding | 75 |
| 4.4.2. | System Architecture Design | 76 |
| 4.4.3. | Components Identification | 77 |
| 4.4.4. | Create the Design Model | 79 |
| 4.5 | Code Generation..... | 82 |
| CHAPTER 5 – CONCLUSION AND RECOMMENDATION | | 87 |
| 5.1 | Conclusion..... | 87 |
| 5.2 | Recomendation..... | 88 |
| GLOSSARY | | 90 |
| REFERENCES | | 96 |
| APPENDICES | | 98 |
| APPENDIX A – Testing Station Flowchart, Use Case Diagram, Class Diagram, and Petri-net Model | | 98 |
| APPENDIX B – I/O List Distribution Station of MPS station..... | | 101 |
| APPENDIX C – Example of Distribution Station PLC Program on MPS station Using Siemens Step7..... | | 103 |
| APPENDIX D – Java Code Generated for Universal button and PLC | | 111 |
| APPENDIX E – 7 layer OSI..... | | 119 |
| CURRICULUM VITAE..... | | 121 |