

Program Book

The 3rd International Conference on Business and Management of Technology

Online Conference, July 31st 2021



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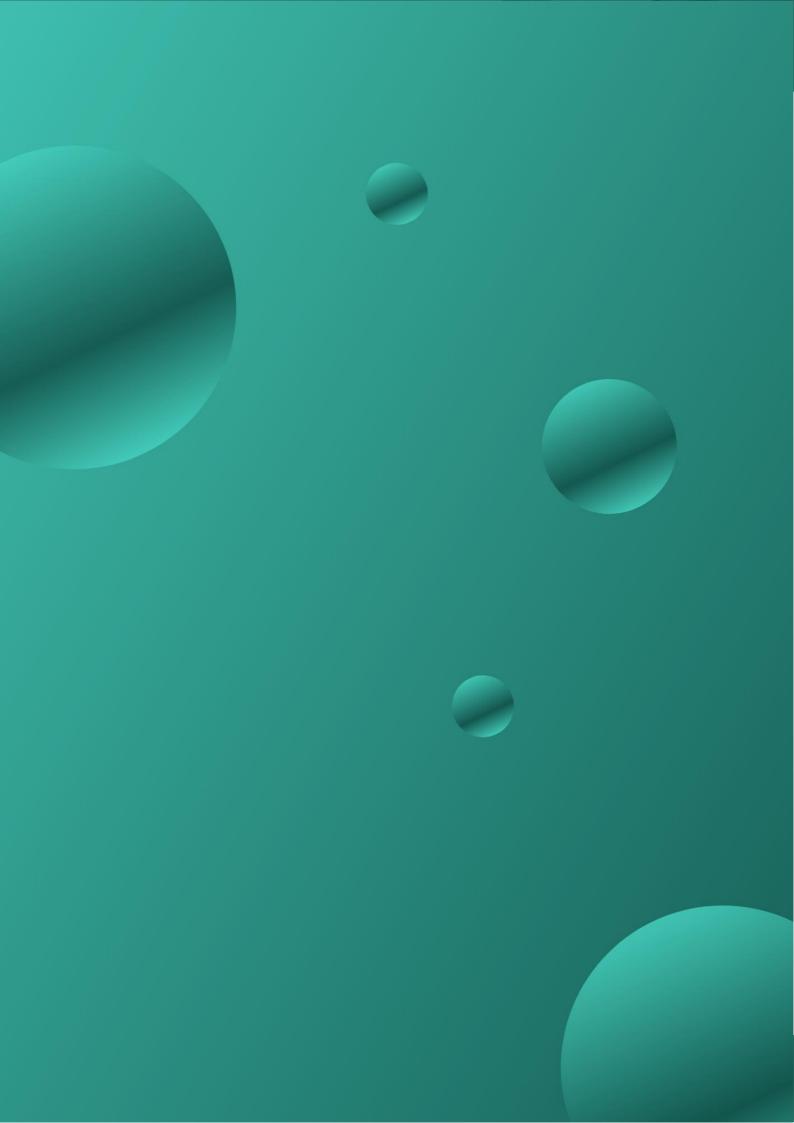
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MESSAGE FROM THE CONFERENCE CHAIR

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On behalf of the conference committee, we would like to welcome all delegates to the 3rd International Conference on Business and Management of Technology (IConBMT) 2021. This conference is organized by the Department of Business and Management Institut Teknologi Sepuluh Nopember (ITS) Surabaya, and in partnership with Politeknik Negeri Tanah Laut. The conference is also supported by Swiss German University.

The theme of this year's conference is "Back on Track Post COVID-19 Pandemic: How Agile is Your Business?". Since March 2020, we face unprecedented events due to pandemic COVID19. It is not easy for business, both on the supply and demand sides. However, we believe that through intellectual gathering, such as today, we may find ways to recover, and provide a meaningful path to back on track. Innovation in various aspects is essential to overcome this challenge. This conference will bring together ideas, knowledge, problems, research findings, and expert experiences on post covid-19 pandemic. We are so pleased to see many respected colleagues and reputable practitioners in this conference event. The total of 97 papers were registered, representing a wide range of topics from various fields in the Business and Management of Technology. Thank you very much for your participation. We wish to make a meaningful impact on a better aspect of business and management of technology through our discussion today.

We have recorded that five Countries participate in the submission papers such as Indonesia, Australia, Malaysia, Phillipines, and USA. We are also delighted to have three respected keynote speakers. Mr. Tantowi Yahya from Indonesian Ambassador to New Zealand, Samoa, and Tonga. Assoc. Prof. Dr. Yingyot Chiaravutthi from Mahidol University International College, Thailand, and Prof. James Stanworth from National Cheng Kung University, Taiwan. The respected keynotes are well known in practical and great scientists at their area. Finally, this conference runs smoothly because of the contribution of all parties. We sincerely thank the participants, reviewers, keynote speakers, committees, and audiences of this conference who have made this conference possible.

Wishing you all a productive and enjoyable conference.

IConBMT 2021 Conference Chair, Dr. Ir. Janti Gunawan, M.Eng.Sc., M.Com.IB

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KEYNOTE SPEAKERS



Mr. Tantowi Yahya Indonesian Ambassador New Zealand, Samoa, and Tonga



Assoc. Prof. Dr. Yingyot Chiaravutthi Chair of South East Asia Chapter – Academy of International Business Mahidol University International College, Thailand



Prof. James Stanworth National Cheng Kung University, Taiwan Professor in Service Management

How New Zealand SMEs thrive through the COVID-19 Pandemic

SMEs and tourism are a significant part of New Zealand Economy. 97% of industries in New Zealand are SEMs, whereas tourism contributes 20,4% of New Zealand's total export value and NZD 3,8 billion in the form of tax income. The Covid 19 Pandemic severely impacted New Zealand's SMEs and tourism industry. The government had taken some extraordinary measures to mitigate the spread of the virus. Those measures have brought consequences both on the daily life of its people and the economy. The Jacinda Arden's administration manage to contain the spreading of the Covid 19 virus across New Zealand while maintaining the wellbeing of the SMEs and the tourism industry which are important parts of the New Zealand's economy foundation through policies that supports the sustainability of SMEs and tourism industry.

AIB and How the Universities in Thailand Dealing with Covid

The business world has been catching up with the disruption trend, even prior to the COVID-19. The pandemic simply makes it inevitable. The academic world is no exception. The purpose of the presentation is to share the experiences under the roles of the Chair of the Executive Committee of Academy of International Business (AIB): Asia Pacific Chapter and the Associate Dean of Finance and Human Resources at Mahidol University International College, Thailand. In 2019, AIB: Asia Pacific Chapter's Executive Committees met and agreed to hold the annual conference at Phanom Penh, Cambodia. Eventually, the online approach was employed, amidst several challenges and uncertainties. Higher education institutions in advanced economies that rely on international students face a similar challenge when travel is prohibited. The situation in Thailand has not been as severe as in other advanced economies until mid-2021. Students' demand and behavior have changed due to this new health and security concern; and although higher education could overcome several challenges in the short run, it is difficult to predict the long-term consequences.

The Chinese User - Technology Adoption Prospects Post Covid-19

Service is central to the way firms co-create value with their customers. Technology increasingly mediates these interactions - whether it be in self-service technologies or online education, which we can see as a service. Covid-19 amplifies the attention on the role played by technology in service. Prior to Covid-19, there was already a marked difference in the adoption of self-service technologies and online learning between users in the West and Far-East. This relates to fundamental differences in cognitive patterns between Western and Far-Eastern peoples and varying assumptions over the role of interpersonal connections versus institutionalized norms. With these understood we are in a position to consider how users may react to technology in service post Covid-19.



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Online, July 31st, 2021

Time (GMT+7)	Agenda
08.30 - 09.30	Prelude
09.30 - 09.35	Opening MC
09.35 - 09.40	Opening Performance
09.40 - 09.45	Opening Remark
09.45 - 09.55	Welcoming Speech by Rektor of ITS
09.55 - 10.00	Intoduction of Co-Host of IconBMT
10.00 - 10.45	Keynote Speaker 1: Mr. Tantowi Yahya Indonesian Embassy to New Zealand, Samoa and Tonga
10.45 - 11.30	Keynote Speaker 2: Assoc. Prof. Dr. Yingyot Chiaravutthi Mahidol University International College, Thailand
11.30 - 12.15	Keynote Speaker 3: Prof. James Stanworth National Cheng Kung University, Taiwan
12.15 - 13.00	Break
13.00 - 15.00	Parallel Session
15.00 - 15.05	Closing Ceremony
15.05 - 15.10	Announcement of Best Presenter and Best Paper
15.10 - 15.15	Compilation Videos of IconBMT 2021



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PARALLEL SESSION

July 31st, 2021 13.00 - 15.00 (GMT+7)

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19	Alvin Syarifudin Shahab and Mohammad Isa Irawan	Non-Container Port Services Bottlenecks Identification Using Process Mining and Simulation Analysis
30	Danica Virlianda Marsha, Riyanarto Sarno and Kelly Rossa Sungkono	Standard Operating Procedure Optimization of Resource Level for Hospital Waste Handling Using Hybrid DES-ABM Simulation, Genetic Algorithm and Goal Programming
36	Akhmad Bajora Nasution and Rr Ratih Dyah	Analysis of Asphalt Refinery Development. Case Study: Production Capacity Planning and Location Determination
46	Bayu Cahyono, Sumarsono Sumarsono, Dena Hendriana, Gembong Baskoro and Henry Nasution	TQM Implementation in an Indonesian Remanufacturing Company with a Long- Term Relationship with Customer Satisfaction and Business Performance
52	Mochamad Aziz, Dena Hendriana and Gembong Baskoro	Strive Reliable Heavy Equipment Main Component Lifetime with Oil Monitoring System in Condition Based Maintenance Implementation through IoT
29	Riza Ali Fikri and Mohammad Isa Irawan	Information Technology Governance Audit At A Regional Genaral Hospital of Sidoarjo Regency With the Cobit 5 Framework
31	Arief Budiman Hervananda	Implementation Of Enterprise Risk Management (ERM) And Organizational Performance: Moderating Role of Organizational Culture at State-owned Indonesian MRO
32	Mushonnifun Faiz Sugihartanto, Syarifa Hanoum and Jovanka Nabilah Hadi	Evaluating hospital efficiency using data envelopment analysis: A Literature Review
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62	Fatwa Dewi Widyani and Athor Subroto	Comparison of Artificial Neural Network and Seasonal ARIMA to Forecast Intermittent Demand in Telecommunication Company
63	Mahdi Diego and Athor Subroto	De Minimis Impact Towards Lead Time for Global Logistic Industry
71	Putri Asriyah and Nurmala Nurmala	Cause of delay analysis in procuring goods at Geothermal Power Plant Companies
79	Arif Supriyanto, Agustian Noor and Yunita Prastyaningsih	SMART VEST PROTOTYPE FOR SEAT POSITION CORRECTION
34	R Sunni Nugraha Priadi and Udisubakti Ciptomulyono	IMPLEMENTATION OF AHP AND TOPSIS METHODS FOR NON- SIMULATION ENHANCED OIL RECOVERY TECHNIQUES SCREENING IN "X" AND "Y" FIELDS
38	Imam Turmudi and M.Isa Irawan	DETERMINING PRIORITY OF CCTV PACKING FOR MONITORING PHYSICAL DISTANCING COVID-19 PREVENTION IN BATU CITY WITH DEMATEL AND AHP METHODS
40	Warih Puspitasari, Muhardi Saputra and Donny Trihanondo	ISLAMIC BOARDING SCHOOL DIGITALIZATION TO FACE THE ERA OF THE DIGITAL REVOLUTION 4.0
55	Hermawan Aji Utomo, Tanika Sofianti and Sumarsono Sudarto	Improving Quality of Compound Properties Base on Best Sequence of Produce Mixture Using Analytical Hierarchy Process Approach in Rubber Compounding
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	Randy	Local Language and Wisdom in the
		Management of the Pontianak Caping
76	Rulianda Purnomo Wibowo,	Tourism Village Is tourism sector still the main contributor of
/0	Isfenti Sadalia and Isdiana	Local Government Revenue in Samosir
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	Gunawan and Nabila S.	PERCEIVED RISK OF COVID-19
	Hakim	PANDEMIC TOWARD THE INTENTION
		TO TRAVEL OF INDONESIA DOMESTIC
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4	Muhammad Fahmi	THE EFFECT OF PERCEIVED VALUE
	Nugroho, Janti	AND TEAM IDENTIFICATION ON
	Gunawan and Mushonnifun	SPECTATORS' PURCHASE INTENTION
	Faiz Sugihartanto	OF PERSEBAYA LICENSED
5	Al have fi Marshave Chari	MERCHANDISE
5	Abdurrafi Maulana Ghani, Janti Gunawan and	DESIGNING PLACE BRANDING ELEMENTS AND INSTAGRAM
	Mushonnifun Faiz	MARKETING OF FOOD CLUSTERS AS
	Sugihartanto	A CREATIVE TOURISM DESTINATION
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6	Ghaisani Nadhila	THE EFFECT OF CSR FEMVERTISING
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		COVID-19 PANDEMY
8	Naurah L. Fithriyah, Janti	THE ONLINE SECOND-HAND
Ŭ	Gunawan and Nabila S.	SHOPPING MOTIVATION (OSSM)
	Hakim	TOWARDS PURCHASE INTENTION OF
		FASHION PRODUCTS IN THE COVID-19
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25	I Gusti Ayu Mirah Andi Saraswati and Daniel Tumpal Hamonangan Aruan	The Antecedents of Customers' Intention to Use e-Marketplace in Indonesia: The Moderating Role of Gamification
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93	Ni Gusti Made Rai, Erica Meilina, Maziya Atika, Melani Febrianti and Rofifah Aisy	Analysis of Factors Affecting Intention to Use E-wallet Services Sustainably During the COVID-19 Pandemic
95	Nabila Silmina Hakim, Syarifa Hanoum, Mushonnifun Faiz Sugihartanto, Winaldo Mandiri Putra, Raga Pamor Alam, Harits Dymawafie and Aliifah Tsabitah Nur Annisa	The Influence of Brand Equity on Smartphone Purchase Decisions for Female College Students in Surabaya
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59	Kautsar Primadi Nurahmad and Irwan Adi Ekaputra	Quality investing in Indonesian stock market
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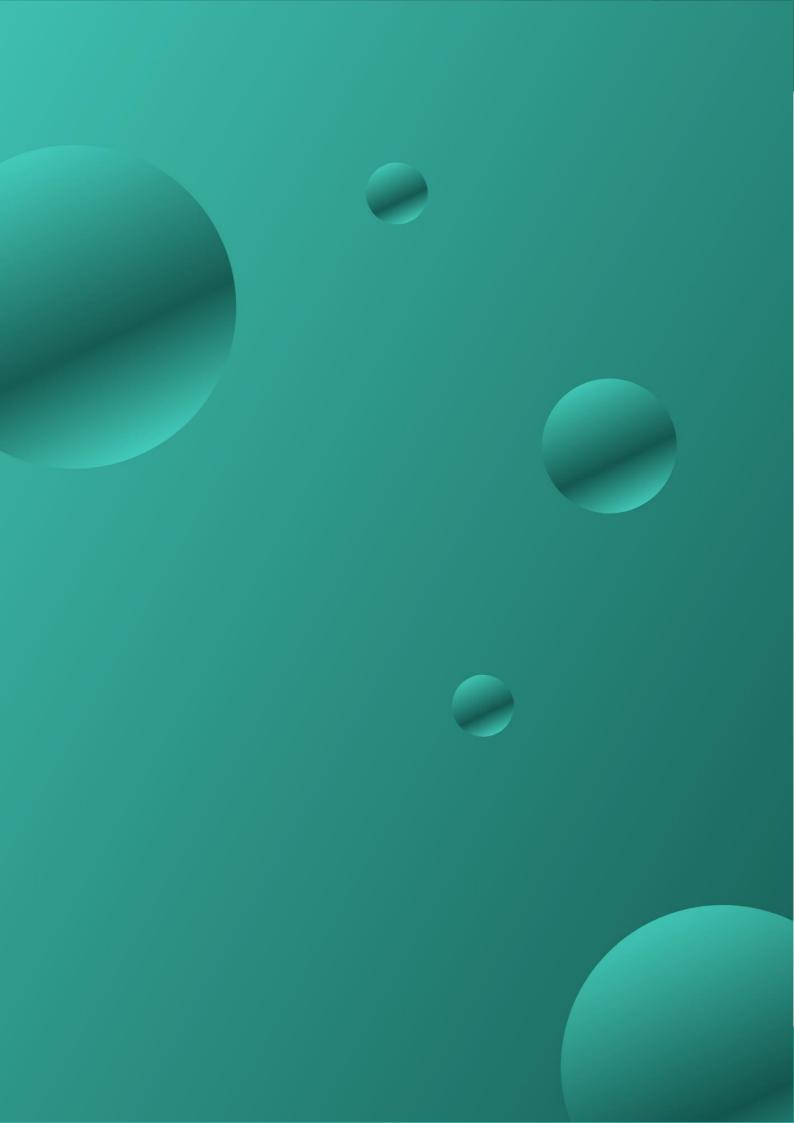


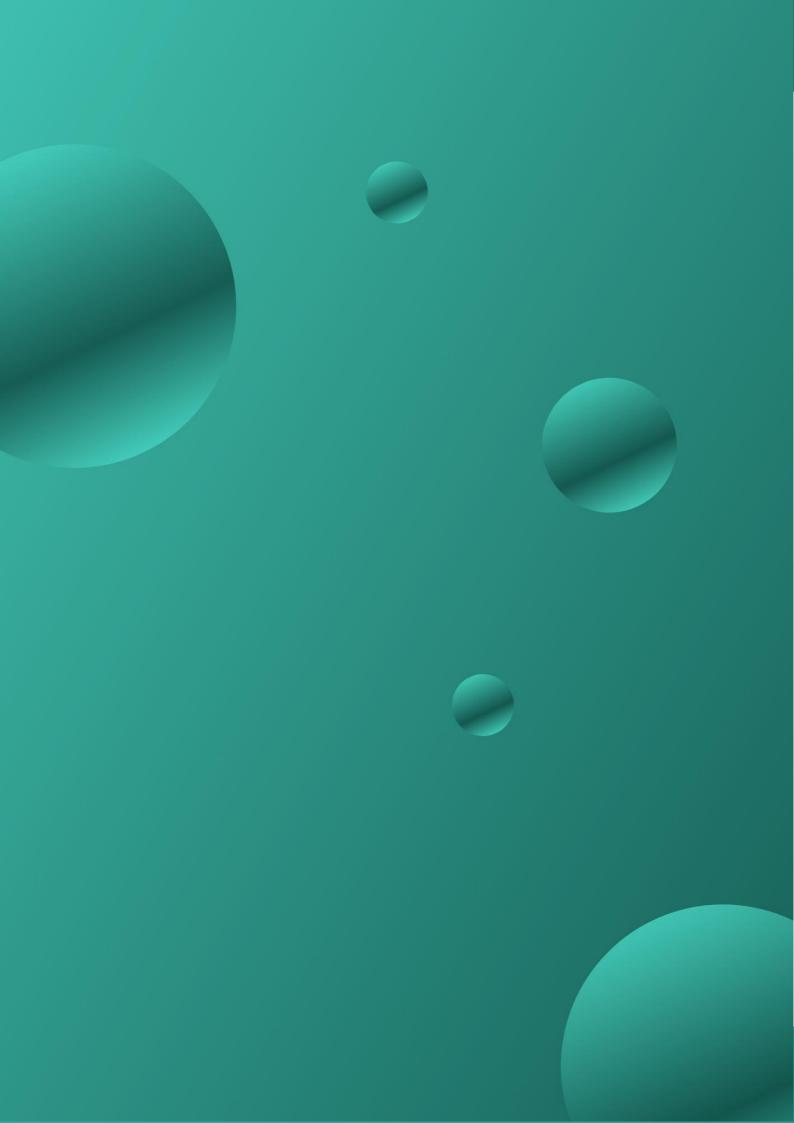




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The Effect of Increasing Mechanic Competence via Competence-Based Curriculum on Product Support Performance in Leading Indonesian Heavy Equipment Manufacturers

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ABSTRACT

The amount of product support determines the availability and readiness of heavy equipment. Product support as after-sales service is essential for customers to ensure that the heavy equipment purchased is always ready to use and generates optimal output. Leadtime and mechanic speed in resolving equipment problems and the so-called On Time in Full Solution (OTIF Solution) impact the usability and productivity of the equipment. Product Support Performance is affected by the OTIF Solution, which in turn influences customer satisfaction. The development of mechanic competencies through competency-based training and problems in the field regarding the Special Work Competency Standards is a technique to strengthen mechanics' ability and speed to solve machine problems to achieve good OTIF Solution performance. The purpose of this study is to determine the impact of improving competence. Mechanic via product performance support training with competency-based curriculum Teaching machines carried out this study with poor OTIF Solution performance using the blended learning method and training modules. The findings revealed that once mechanics were trained, the OTIF Solution increased from the previous two years. Specifically, 89 and 88% fell short of the planned range of 90 to 93%.

Keywords: Product Support, Competency Based Curriculum, Specific Work Competency Standards, Training Need Analysis, Blended Learning.

1. INTRODUCTION

Heavy equipment is a large size machine and can do serious work such as earthmoving, coal moving. Common types of rich prayers are bulldozers, excavators, wheel loaders, motor graders and heavy dump trucks.

The heavy equipment population is spread across four sectors, namely Forestry, Mining, Construction and Agro. According to data released by one of the Komatsu heavy equipment distributors in Indonesia, Komatsu heavy equipment sales volume from 2014 to 2019 reached 19,411 units of heavy equipment [1].

Competition in heavy equipment sales to dominate the market is very tight. Each distributor will maintain and even increase market share with a pricing strategy and a product support strategy.

Customers as owners of heavy equipment certainly expect their heavy equipment to always be in a good performance and highly efficient so that their heavy equipment can produce optimal production.



Figure 1 Mechanics handling an Excavator that was damaged while operating in the field

For distributors who are leaders in the market, increasing product support is an essential strategy. Leadtime and mechanic speed in solving problems that occur in equipment and the so-called On Time in Full Solution (OTIF solution) affect the equipment's usability and productivity. Performance OTIF solution affects Product Support Performance, and this affects the level of customer satisfaction. Figure 1 shows several Mechanics handling heavy equipment that was damaged while operating in the field.

The achievement of the OTIF solution is shown in Figure 2, the target so that the customer is not satisfied with the mechanic's ability to identify the problem and service result quality [1].



Figure 2 OTIF solution achievement

The readiness of mechanics who have reliable technical skills and knowledge is part of improving product support performance. For this reason, mechanic training is needed following operational needs and training programs that can enhance mechanic competence [2-3].

Training is an essential component in the development of human resources (HR) in an institution to improve the knowledge, skills and positive attitude of human resources to improve the performance of institutions in the face of change and external competition [4].

Training programs can be interpreted as learning experiences that focus on individual efforts to obtain specific skills that can be immediately used.

A training program that is carried out effectively and efficiently will positively contribute to the development and progress of the company. Therefore, the training carried out must be following training need analysis [5-6].

An effective and efficient training program will positively contribute to the development and progress of the company. Therefore, the training must follow the training needs analysis and a competency-based curriculum [7-8].

The first step in creating a competency-based curriculum is to identify these problems in handling machine problems taken from trouble machine data to be analysed so what competencies the mechanic needs to get the job done. The next step is to use the competency requirements to make a training needs analysis and create a competency-based curriculum.

2. METHODOLOGY

2.1. Training Need Analysis and Competency Requirement

Mechanic competency development activities begin with a Training Need Analysis following the operational needs of mechanic abilities. The gap between current mechanic abilities and required mechanic abilities may indicate a problem that can translate into training needs. The condition for mechanic competence is reflected in the achievement of the OTIF solution.

Figure 3 show the machine problem data, and the OTIF solution per machine, both the problem and the OTIF solution for Excavator machines are the biggest problems with 1371 problem. The OTIF solution machine excavator has only been achieved 88% [1].

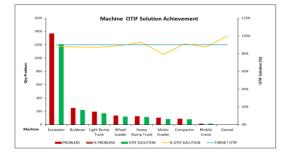


Figure 3 Machine OTIF solution achievement

The machine Problem and OTIF solution data are focused on Machine Excavator for the mechanic's development pilot project. There are nine components and systems used as a reference for measuring the OTIF solution machine in the excavator machine. Each element and method is also measured how much the OTIF solution has achieved. There are three main components and systems for excavators, namely Engine, Hydraulic and Electric is shown in Figure 4 [9-10].

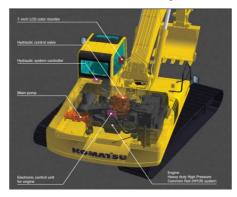


Figure 4 Component and system excavator

From the data on machine system problems and OTIF Solution components on the excavator for OTIF Solution performance in Figure 5, the three parts and systems, namely Engine, Hydraulic and Electrical, are in bad condition. Henceforth, the three competencies will be detailed in specific work competencies. So that



for the development of competency mechanics on machine excavators that will become a pilot project, namely:

- 1. Troubleshooting engine control system excavator.
- 2. Troubleshooting hydraulic control system excavator.
- 3. Troubleshooting electrical control system excavator.

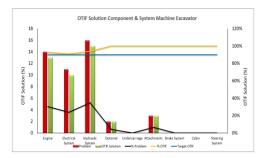


Figure 5 OTIF solution component excavator

2.2. Training Program and Development

2.2.1. Specific Work Competency Standards

Specific work competency standards are competency standards developed and used by organizations to meet their internal organizational goals and meet the needs of other organizations that have a cooperative relationship with the organization concerned. The development of particular work competency standards is based on the need to fulfil the mechanic's competency development activities for the operational needs of the mechanic's abilities as outlined in the training needs analysis. Specific work competency standards may consist of one or several competency units.

Table 1. Matrix of specific work competency standards

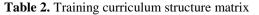
 for trouble shooting engine control system excavator

	npetency Unit Title t Description	Implement Trouble Shooting Engine Control System Excavator. This unit identifies the competencies required to implement the Trouble Shooting Engine Control System on Excavator							
		heavy equipment.							
No	Competency	Performance Criteria	Mechanic	User	Operate				
(1)	(2)	(3)	(4)	(5)	(6)				
1	Doing trouble shooting job	 Damage symptom information has been obtained. 	V	~	~				
	preparations	 A manual, literature and PM Tune Up form were prepared. 	~	~	1.00				
	1	 Personal protective equipment and Job Safety Analysis Form prepared. 	~	V	- 22				
		 The machine is parked on a level and safe place. 	~	~	N				
		 The machine is ensured to be in a safe condition to do the job. 	1	~					
2	Prepare equipment and tools for trouble shooting	 Common tools, measuring tools and diagnostic tools are prepared 	4	~	- 23				
	work	 Equipment and equipment are certainly suitable for use 	1	~	3.02				
3	Doing trouble shooting	 General Inspection is carried out before the engine is started. 	V	~	×				
	20000000 0 7	Check the condition of the engine when it starts up	~	~	×				
		 Abnormal machine symptoms are identified. 	~	~	1.40				
		 Check and measure the condition of engine components. 	~	~					
		 The results of the engine component condition check are stated in the PM Tune Up form. 	Ń	~	- 523				
		 The results of checking the condition of the engine components are analyzed 	~	~	100				
		Check the components on the engine causing the failure.	N	~					
		 The components that cause damage are repaired. 	~	~	-				
		 Improvement to prevent the cause of damage done. 	~	~	272				
4	Create work reports	1. Reports for customers are generated	Ń	~	22				
	5 I I I	2. Technical Service Report created	~	~	100				

One example of a specific work competency standard is seen in Table 1, where there are four competency elements, namely making troubleshooting job preparation, prepare equipment and tools for troubleshooting work, making trouble shooting and create work reports. Each competency element in the specific work competency standard will be detailed in performance criteria and user positions that match those competencies [1].

2.2.2. Curriculum and Syllabus

The Curriculum is structured based on competency elements and performance criteria that have been made in specific work competency standards by providing more detailed indicators of the success of each performance criterion and the time needed to study, which in turn can determine the training modules required is shown in Table 2 [8].



	al Training Hou ining Objective	ars : Theory (4 s : Participan	hooting Engine Control System 180 hours), Practice (630 hours) ts are able to perform the Excav ntrol System according to the P	ator Tr	ouble S	hooting	
No	Competency	Performance Criteria	Success Indicators		me	Training	
	Element			т	Р	Module	
(1) 1	(2) Doing trouble	(3) 1. Damage symptom	(4) Obtain and obtain	(5)	(6)	(7)	
	shooting job preparations	information has been obtained.	information about symptoms of damage	60			
		2. A manual, literature and PM Tune Up form were prepared.	Able to prepare manuals, literature and PM Tune Up forms	30			
		3. Personal protective equipment and Job Safety Analysis Form prepared.	Able to prepare Personal Protective Equipment and Job Safety Analysis forms	30			
		 The machine is parked on a level and safe place. 	Able to do machine parking work in a level and safe place			Preparation of equipment and trouble	
		 The machine is ensured to be in a safe condition to do the job. 	Able to ensure the machine is in a safe condition to do the job.	30		shooting work tools	
2	Prepare equipment and tools for trouble	1. Common tools, measuring tools and diagnostic tools are prepared Able to prepare common tools, measuring tools and diagnostic tools 15					
	shooting work	 Equipment and equipment are certainly suitable for use 	Able to ensure the appropriateness of the equipment and equipment to be used.	15			
io	Competency Element	Performance Criteria	Success Indicators	Allo	me cation	Training Module	
		45	(4)	Т	P	 Development of the second s	
1)	(2) Doing trouble shooting	 General Inspection is carried out before the engine is started. 	Able to do a general inspection, namely a walk- around check / visual check	(5)	(6)	(7)	
		 Check the condition of the engine when it starts up 	before the engine is turned on Able to carry out checks, namely through the monitor panel and tool work equipment when the engine is turned on	30	60		
		 Abnormal machine symptoms are identified. 	Able to identify symptoms of abnormal symptoms found during machine checking.	30	60		
		 Check and measure the condition of engine components. 	Able to check and measure the performance of engine components.	30	90		
		 The results of the engine component condition check are stated in the PM Tune Up form. 	Able to pour data from performance on engine components in the PM Tune Up form.	15	45	Engine Control System and trouble	
		 The results of checking the condition of the engine components are analyzed 	Able to perform analysis obtained from inspection of engine components and determine possible causes of damage.			shooting procedures	
		 Check the components on the engine causing the failure. 	Able to check components that are likely to cause damage to the engine.	120	300		
		 The components that cause damage are repaired. 	Able to make repairs to components that have been damaged by means of presenting conditions and / or replacing.				
		 Improvement to prevent the cause of damage done. 	Able to make standard standards for the prevention of repeated damage.	30 30			
	Create work reports	1. Reports for customers are generated	Able to create reports for customers that contain minutes of job completion.	30	30	Technical	
	- L	2. Technical Service	Able to make a Technical	30	30	Report	

The syllabus is a learning plan for a particular group of training subjects, including competency standards, descriptions of training subjects, essential competencies, performance criteria, performance indicators, training materials, assessments, methods, time allocation and information sources are shown in Table 3.

Table 3. Training syllabus preparation of equipment and troubleshooting work tools

Tim	ining Module e Allocation apetency stand:		: Theory : Able t	ation of equipment and to (180 hours), Practice ((o prepare the machine an) hours) d its accessories be	fore doing trouble			the procedure.
	Competency	esci		aining Module learns abo ment needed to do troubl				Time	Informatio
No	Element		Criteria	Success Indicators	materi	Assessment	Method	Allocation	Resources
1 Doing trouble shooting job preparations		1.	Damage symptom information has been obtained.	Obtain and obtain information about symptoms of damage	8 Step Troubleshooting	Observation & Interview	Lecture	60	Shop Manual
		2.	A manual, literature and PM Tune Up form were prepared.	Able to prepare manuals, literature and PM Tune Up forms	Manual Handbook & PM Tune Up Report	Observation & Interview	Lecture	30 Manua	Shop Manual
		3.	Personal protective equipment and Job Safety Analysis Form prepared.	Able to prepare Personal Protective Equipment and Job Safety Analysis forms	Work safety on the machine	Observation & Interview	30	Operation & Maintenanc Manual	
			4.	The machine is parked on a level and safe place.	Able to do machine parking work in a level and safe place	Basic Driving &	Observation & Interview	Lecture	
			The machine is ensured to be in a safe condition to do the job.	Able to ensure the machine is in a safe condition to do the job.	Operation Procedure			30	Maintenanc Manual
2	Prepare equipment and tools for trouble shooting work		Common tools, measuring tools and diagnostic tools are prepared	Able to prepare common tools, measuring tools and diagnostic tools completely.	Methods for selecting and using common tools, measuring tools and diagnostic tools	Observation & Interview	Lecture	15	- Shop Manual - Quality Assurance
		2.	Equipment and equipment are certainly suitable for use	Able to ensure the appropriateness of the equipment and equipment to be used.	Calibration methods and standardization of equipment and supplies.	Observation & Interview	Lecture	15	- Shop Manual - Quality Assuranc

2.2.3. Blended Learning

For mechanic development programs using Blended Learning, a method is shown in Figure 6. To implement the blended learning program supported by the United Tractors Learning Management System (UT LMS) infrastructure with the name "TOP UP". United Tractors Learning Management System (UT LMS) is a software application for activities in the network, electronic learning programs (e-learning programs), distributing training materials and enabling collaboration between mechanics and instructors. UT LMS can manage every aspect of the training, from registering participants to storing test results.

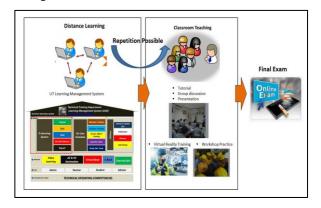


Figure 6 Structure of blended learning

According to the schedule, administrators will register Participants and Course Instructors in the UT Learning Management System called "Top Up" according to the program.

3. RESULTS AND DISCUSSIONS

To determine the mechanics and branches that will be given training, it is determined based on the performance of the OTIF solution where the branch with the Bad category of OTIF solution performance becomes a priority for technical development.

Table 4 shows the 11 (eleven) branches that have OTIF solution performance in the "Bad" category, namely Pakanbaru, Surabaya, Padang, Makassar, Sampit, Tarakan, Pontianak, Manado, Jambi, Bandar Lampung and Palu with a total mechanic of 130 people.

Table 4. OTIF solution machine excavator per branch

 vs number of mechanic and machine

No	Cab/Site	QtY Mechanic Excavator	QTY Machine Excavator	Problem	OTIF Solution	%	Performance OTIF Solution
1	PAKANBARU	28	429	125	109	87%	Bad
2	SURABAYA	16	254	189	164	87%	Bad
3	PADANG	15	53	33	27	82%	Bad
4	MAKASAR	14	498	59	51	86%	Bad
5	SAMPIT	11	175	69	58	84%	Bad
6	TARAKAN	11	120	80	65	81%	Bed
7	PONTIANAK	10	240	100	83	83%	Bad
8	MANADO	9	174	7	6	86%	Bad
9	JAMBI	8	319	46	40	87%	Bad
10	BANDAR LAMPUNG	5	44	35	25	71%	Bad
11	PALU	3	196	27	23	85%	Bad
12	JAKARTA	13	324	117	106	91%	Good
13	SAMARINDA	33	166	64	58	91%	Good
14	BALIKPAPAN	18	77	141	128	91%	Good
15	SORONG	7	175	23	21	91%	Good
16	PALEMBANG	14	401	14	13	93%	Good
17	JAYAPURA	8	112	117	110	94%	Good
18	MEDAN	11	91	51	50	98%	Good
19	BANJARMASIN	16	213	62	61	98%	Good
20	SEMARANG	7	162	12	12	100%	Good
	Grand Total	257	4223	1371	1210	88%	Bad

The training is carried out using the blended learning method, where the mechanic will train online. Then after the online training, it is continued with tutorials and on-machine practice. Tutorials are conducted online and shown in class with a discussion method facilitated by an instructor [11]. This tutorial event is also a place for sharing mechanics experiences to increase knowledge and skills knowledge among mechanics. After deepening the material through tutorials, with the guidance of an instructor, the training is continued with hands-on practice at the machine excavator to ensure troubleshooting is carried out with the correct procedures, both regarding the procedures for using tools and techniques for solving problems. In this practical training, the mechanic will also try to solve a troubleshooting case study based on the trouble that often occurs in operation and also the trouble simulated by the instructor, which can be detected from the error code on the monitor panel.

3.1. Training Achievement

All mechanics have carried out online training and tutorials in eleven branches for three training modules, namely the engine control system, hydraulic control system and electric control system, to achieve training coverage of 100%.

Table 5 shows the engine control System module all 100% of mechanics passed with the passed training category, the hydraulic control system passed with the given training category of 99.2% or 129 mechanics from



130 mechanics and the electric control system passed with 95.4% passed training categories or 124 mechanics from 130 mechanics.

Table 5. Mechanic training coverage

				Particip	ants vs N	nts vs Module					
No	Cab/Site	Mechanic		Control tem	Hydrauli Syst	c Control tem	Electric Control System				
		Plan	Actual	%	Actual	%	Actual	%			
1	PADANG	15	15	100%	15	100%	15	100%			
2	SAMPIT	11	11	100%	11	100%	11	100%			
3	PONTIANAK	10	10	100%	10	100%	10	100%			
4	BANDAR LAMPUNG	5	5	100%	5	100%	5	100%			
5	PAKANBARU	28	28	100%	28	100%	28	100%			
6	JAMBI	8	8	100%	8	100%	8	100%			
7	MANADO	9	9	100%	9	100%	9	100%			
8	TARAKAN	11	11	100%	11	100%	11	100%			
9	SURABAYA	16	16	100%	16	100%	16	100%			
10	PALU	3	3	100%	3	100%	3	100%			
11	MAKASAR	14	14	100%	14	100%	14	100%			
	TOTAL	130	130	100%	130	100%	130	100%			

Figure 7 shows the theory test results provide an overview of all mechanics as training participants who have conducted online theory tests. Mechanics that are declared passed training are mechanics that get a score above 80. In contrast, mechanics who earn a score below 80 are reported not to pass and will be given the opportunity to remedial once with a value above 80, later categorized as passed by corrective.

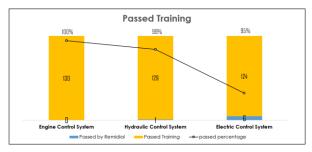


Figure 7 Theory test results

The practical implementation test is carried out directly on the machine excavator and is tested one by one by the trainees by an instructor.

Table 5 shows the practical test results were obtained for three competencies, namely engine control system, hydraulic control system and electrical control system in Good3 position, meaning that proven mechanics can perform troubleshooting well and correctly starting from preparing to solve the problem to the problem is resolved and can be included in technical reports.

Table 6. Trouble shooting assessment skill test result

	Ability Category											
Competency Elements	1	Engine Control System Hydraulic Cont			Control S	ntrol System Electric Control System				stem		
	Good1	Good2	Good3	Excelency	Good1	Good2	Good3	Excelency	Good1	Good2	Good3	Excelency
Trouble shooting job preparations	0	0	130	0	0	0	130	0	0	0	130	0
Prepare and using equipment & tools for trouble shooting work	0	3	127	0	0	0	130	0	0	0	130	0
Doing trouble shooting Machine Inspection Program	1	4	125	0	0	0	130	0	0	7	123	0
Doing trouble shooting Machine Trouble Analysis	1	7	122	0	0	6	124	0	0	18	112	0
Create work reports	0	0	126	4	0	6	124	0	0	0	130	0

3.2. Training Program Evaluation

To evaluate whether the program has accommodated the need for increased competency mechanics and the implementation of this program is going well, it is necessary to get input from mechanics as training participants to create a mechanic questionnaire, as shown in Table 7.

Table 7. Mechanic questio	nnaire result
---------------------------	---------------

		CATEGORY						
NO	STATEMENT	Strongly agree	Agree	Disagree less	Disagree	Strongly Disagree		
1	The quality of training materials can increase your level of knowledge and skills	343	47	0	0	0		
2	The material provided is in accordance with what is needed to support excavator machine troubleshooting	358	32	0	0	0		
3	The material provided can be understood and understood well	344	46	0	0	0		
4	The material provided can be applied in the workplace and supports excavator troubleshooting work	372	18	0	0	0		
5	Online learning time as needed	329	57	4	0	0		
6	Tutorial learning time and practice as needed	300	82	8	0	0		
7	Practical materials and tools in toubleshooting practice correspond to toubleshooting work	382	8	0	0	0		
8	The guidance provided by the instructor in the Tutorial and Practice is easy to understand.	383	7	0	0	0		
9	After training are you able to smoothly perform trouble shooting procedures and read trouble shooting charts.	366	24	0	0	0		
10	After training are you able to smoothly use the tools to complete touble shooting	379	11	0	0	0		

The input of 130 mechanics as responders stated that the program was following the needs of increasing mechanical competence and implementing the program following the mechanic's requirements. As reflected in the majority of respondents said strongly agree and agree. Four responders gave disagree less input at the time allocated for the online learning implementation, and eight respondents gave disagree less information during the tutorial and practical implementation.

To evaluate the program as a whole, starting from the specific work competency standards to whether the curriculum is made, whether it accommodates the need for increasing mechanical competence, and the implementation of this program is running well, it is necessary to get input from the instructor as a teacher in training so that an Instructor Questionnaire is made, as shown in Table 8.

Table 8. Training instructors questionnaire result

			CATEGORY						
NO	STATEMENT	Strongly agree	Agree	Disagree less	Disagree	Strongh Disagree			
1	Specific Job Competency Goals and Standards Easy to understand	14	6	0	0	0			
2	The learning experiences in the curriculum are appropriate or can support mechanic work	16	4	0	0	0			
3	The objectives and competencies are formulated in the curriculum according to the needs of mechanics for operational support	18	2	0	0	0			
4	The learning experiences in the curriculum are appropriate or can support mechanic work	17	3	0	0	0			
5	Learning experiences are defined in the curriculum according to the amount of time required.		3	3	0	0			
6	The training programs contained in the curriculum and sylabus can support success in achieving mechanic competencies.	18	2	0	0	0			
7	The training programs contained in the curriculum and sylabus can encourage active learning mechanics.	15	5	0	0	0			
8	Online training methods, tutorials and practice have been effective	20	0	0	0	0			
9	The curriculum and sylabus can be easily understood and understood by the instructor.	17	3	0	0	0			
10	The curriculum and sylabus in the training program can be carried out by the instructor	19	1	0	0	0			
11	The curriculum and sylabus in the instructor are in accordance with the learning program	20	0	0	0	0			
12	The overall implementation of the curriculum and sylabus runs effectively and efficiently	18	2	0	0	0			

Of the 20 instructors who taught in this program assessed that the program could be implemented well in increasing mechanic competence according to operational needs. Reflected in the questionnaire results,



most of them stated strongly agree and agree with each statement on the questionnaire.

After the mechanic gets training on the machine excavator, every time there is a problem with the excavator machine, to solve the problem, priority is given to mechanics who have received this training intending to know the increase in mechanical competence have received training in problem-solving and also to improve the performance of the excavator's OTIF solution machine. From the data taken from the HEAT System (Helpdesk Expert Automation Tools) after the mechanic received training on November 9, 2020, to December 10, 2020, 46 problems occurred and were resolved with the appropriate time as many as 43 problems so that the OTIF solution achievement was 93%. Details of the number of the issues and OTIF Solution per component and system can be seen in the OTIF solution achievement Table 9.

Table 9.	OTIF	solution	achievement
----------	------	----------	-------------

			2020 (On)	Performance OTIF	
No	Component &	Problem		OTIF S		
	System	Qty	%	Qty	%	Solution
1	Engine	14	30%	13	93%	Good
2	Electrical System	11	24%	10	91%	Good
3	Hydraulic System	16	35%	15	94%	Good
4	Optional	2	4%	2	100%	Good
5	Undercarriage	0	0%	0	0%	
6	Attachments	3	7%	3	100%	Good
7	Brake System	0	0.0%	0	0%	
9	Cabin	0	0.0%	0	0%	
8	Steering System	0	0.0%	0	0%	
	Grand Total	46	100%	43	93%	Good

The results also show that the development of a mechanic competence with a competency-based curriculum impacts improving product support performance, significantly increasing the performance of OTIF solutions. Figure 8 is a reflected that there has been an increase in OTIF solution above the 90% target for components and systems for the engine control system, hydraulic control system and electric control system on machine excavators so that the excavator's OTIF solution machine has increased from 89% in 2018 and 88% in 2019 to 93% in 2020.

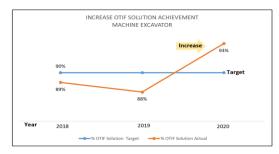


Figure 8 Increase OTIF solution achievement on excavator

4. CONCLUSIONS AND FURTHER IMPROVEMENT

4.1. Conclusions

- The research results show that the development of a. mechanic competence through competency-based training and problems in the field can increase the ability and speed of mechanics to solve problems that occur in machines. The knowledge and speed of mechanics to solve machine problems will affect the performance of OTIF solutions. The more issues that are resolved from problems that occur in the machine and the completion time is below the specified time standard, and the OTIF solution performance will be good. Conversely, the more problems are resolved, but the time to solve them is above the specified time standard, the OTIF solution performance will be wrong. A good performance of the OTIF solution reflects good product support performance and vice versa.
- b. The research results that have been carried out show that the development of mechanics that refers to the competency standards for particular work and pour in more detail into a competency-based curriculum can align training programs. Competency needs to be required in operations.
- c. The research results that have been carried out show that the development of mechanics using the blended learning method, namely mechanic learning independently through online and tutorials containing discussions and direct practice in machines with the guidance of an instructor, is an effective learning method.

4.2. Further Improvement

From the research that has been done, several things need to be further improved and developed to obtain more accurate data and testing of a mechanic competency development program with a competencybased curriculum to increase the performance of the OTIF solution. The following are some recommendations that can be made to optimize this research:

- a. To get the accuracy of the relationship between the improvement of mechanic competence and the performance of the OTIF solution, the OTIF solution data is more accurate if taken at least within six months to obtain OTIF solution data from more problem machines.
- b. To obtain a more precise training program and following the need for increasing mechanical competence, the preparation of specific work

competency standards, curriculum and syllabus is carried out in collaboration with experts in each machine such as Instructors, Technical Consultants, Quality Assurance and Senior Mechanics.

c. Training with the blended learning method can be carried out in other training modules to accelerate the improvement of mechanic competence across branches by adding time to tutorial and practice sessions.

AUTHORS' CONTRIBUTIONS

Teguh Setiono made contributions as first authors. Data was collected and analysed by Teguh Setiono and Dena Hendriana. All authors (Henry Nasution, Gembong Baskoro, and Edi Sofyan) made contributions to the design of the study and the writing of the manuscript.

ACKNOWLEDGMENTS

I Want to thank Mr Edi Sofyan, B.Eng, M.Eng, PhD and Mr Dena Hendriana B.Sc, S.M., Sc.D and all Lecturers who have guided me while studying at Swiss German University. And also, to Mr Edhie Sarwono and Mr Idot Supriadiand, PT United Tractors Tbk's management allowed me to take a Master's degree.

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