

## GLOSSARY

ANOVA	: Analysis of Variance
BPOM	: <i>Badan Pengawas Obat dan Makanan</i>
BPOM RI MD	: <i>BPOM Republik Indonesia - Merek Dalam</i>
BSN	: <i>Badan Standardisasi Nasional</i>
CFU	: Colony Forming Unit
CPP	: Cast Polypropylene
CRD	: Completely Randomized Design
CV	: <i>Commanditaire Vennootschap</i>
FFA	: Free Fatty Acids
FGD	: Focus Group Discussion
GMP	: Good Manufacturing Practices
HDPE	: High Density Polyethylene
ISO	: International Organisation for Standardisation
PA	: Polyamide
PCA	: Plate Count Agar
PEF	: Pulsed Electric Field
PIRT	: <i>Produk Industri Rumah Tangga</i>
PP	: Polypropylene
PT	: <i>Perseroan Terbatas</i>
R5	: Sample of Retort Sterilisation for 5 Minutes
R15	: Sample of Retort Sterilisation for 15 Minutes
R25	: Sample of Retort Sterilisation for 25 Minutes
S5	: Sample of Steam Heating for 5 Minutes
S15	: Sample of Steam Heating for 15 Minutes
S25	: Sample of Steam Heating for 25 Minutes
SNI	: <i>Standar Nasional Indonesia</i>
TBA	: Thiobarbituric Acid
TPC	: Total Plate Count

## REFERENCES

- Alfisyah. (2019). Tradisi Makan Urang Banjar (Kajian Folklor atas Pola Makan Masyarakat Lahan Basah). *PADARINGAN (Jurnal Pendidikan Sosiologi Antropologi)*, 1(3), 97–109.  
<https://ppjp.ulm.ac.id/journals/index.php/padaringan/article/view/1408>
- Andersen, Carl. (2013). Daytime Color Appearance of Retroreflective Traffic Control Sign Materials, Publication No. FHWA-HRT-13-018.
- Ansar, A. A., Sudhir, B., Srinivasa, G. T. K. (2006). Effect of rotation on the heat penetration characteristics of thermally processed tuna in oil in retort pouches. *International Journal Food Science Technology*, 41, 215–219.
- Azhari, E., Aliredjo, M. S., Dharmayanti, N., & Purnomo, A. H. (2023). Sterilisasi produk siap saji: Cakalang (*Katsuwonus pelamis* Linnaeus 1778) dalam Kemasan Retort Pouch. *Jurnal Pengolahan Hasil Perikanan Indonesia*, 26(1), 77-86. <http://dx.doi.org/10.17844/jphpi.v26i1.41863>
- Badan Pengawas Obat dan Makanan (BPOM). (2019). Peraturan Badan Pengawas Obat dan Makanan Nomor 13 Tahun 2019 Tentang Batas Maksimal Cemaran Mikroba dalam Pangan Olahan. Badan Pengawas Obat dan Makanan Republik Indonesia, 37.
- Badan Pengawas Obat dan Makanan (BPOM). (2019). Peraturan Badan Pengawas Obat dan Makanan Nomor 34 Tahun 2019 Tentang Kategori Pangan. Badan Pengawas Obat dan Makanan Republik Indonesia, 228.
- Baral, S., Uprety, S., Lamichhane, B. (2007). Focus group discussion. *The Nursing Journal of India*, 98(6), 125–127. <https://doi.org/10.1108/978-1-78973-973-220191007>
- Baranowski, J. D. (1985). Storage Stability of a Processed Ginger Paste. *Journal of Food Science*, 50(4), 932–933. doi: 10.1111/j.1365-2621.1985.tb12982.x
- Badan Standardisasi Nasional (BSN). (2015). SNI 2332.3:2015, Cara uji mikrobiologi - Bagian 3: Penentuan Angka Lempeng Total (ALT) pada produk perikanan. Jakarta
- Dirpan, A.; Hidayat, S.H. (2023). Quality and Shelf-Life Evaluation of Fresh Beef Stored in Smart Packaging. *Foods* 2023, 12, 396. doi: 10.3390/foods12020396
- Gasilan, et al. (2012). Pedoman Kriteria Cemaran Pada Pangan Siap Saji dan Pangan Industri Rumah Tangga. Badan Pengawas Obat dan Makanan Republik Indonesia.

[https://standarpangan.pom.go.id/dokumen/pedoman/Buku\\_Pedoman\\_PJAS\\_tentang\\_Cemaran.pdf](https://standarpangan.pom.go.id/dokumen/pedoman/Buku_Pedoman_PJAS_tentang_Cemaran.pdf)

- Gunawan, K. T. (2020). Prospek aplikasi pulsed electric field pada pasta jahe. Universitas Katolik Parahyangan. <http://hdl.handle.net/123456789/12100>
- Hall, G., & Wendin, K. (2008). Sensory design of foods for the elderly. *Annals of Nutrition and Metabolism*, 52(1), 25–28. <https://doi.org/10.1159/000115344>
- Hambali, E., Suryani, A. Rivai, A. (2005). Membuat Aneka Bumbu Instan Pasta. Jakarta: Penebar Swadaya.
- Hofvendahl, K., & Hahn–Hägerdal, B. (2000). Factors affecting the fermentative lactic acid production from renewable resources. *Enzyme and Microbial Technology*, 26(2-4), 87–107. doi:10.1016/s0141-0229(99)00155-6
- International Organization for Standardization (ISO). (2013). Microbiology of the food chain — Horizontal method for the detection and enumeration of microorganisms. ISO 4833-1:2013
- Juwita, A., Sayekti, W. D., & Indriyani, Y. (2015). Attitude and Pattern Purchase of Instant Seasoning Packaging By Household Consumer in Bandar Lampung. *Jurnal Ilmu Ilmu Agribisnis*, 3(3), 329–335.
- Juyan, Z. (2015). The Foods of the Worlds: Mapping and Comparing Contemporary Gastrodiplomacy Campaigns. *International Journal of Communication*, 9, 568–591.
- Kementerian Pariwisata dan Ekonomi Kreatif Republik Indonesia (Kemenparekraf RI). (2021). *Indonesia Spice Up The World: Kenalkan Rempah Nusantara ke Mancanegara*. Kementerian Pariwisata dan Ekonomi Kreatif Republik Indonesia. Retrieved June 18, 2023, from: <https://www.kemenparekraf.go.id/hasil-pencarian/indonesia-spice-up-the-world-kenalkan-rempah-nusantara-ke-mancanegara>
- Kuntari, W., & Fitriani, A. N. (2021). Studi Kelayakan Usaha Pengolahan Jamur Tiram Menjadi Kaldu Jamur Pada Payung Putih. *Jurnal Sains Terapan*, 11(2), 70–85. <https://doi.org/10.29244/jstsv.11.2.70-85>
- Kurniadi, M., Kusumaningrum, A., Nurhikmat, A., Susanto. (2019). Thermal Process of Fried Rice in Retort Pouch Packaging and Its Shelf-life Prediction. *Jurnal Riset Teknologi Industri*, 13(1), 9–21.
- Lawless, H. T., & Heymann, H. (2010). Sensory Evaluation of Food (D. R. Heldman, Ed.). Springer New York. <https://doi.org/10.1007/978-1-4419-6488-5>

- Lismawati. (2022). Representation of Local Wisdom and Philosophy in the Banjar Song Lyric. *Jurnal Bahasa, Sastra Dan Pembelajarannya*, 12(2), 342. <https://doi.org/10.20527/jbsp.v12i2.14544>
- Mathot, A. G., Postollec, F., & Leguerinel, I. (2020). Bacterial spores in spices and dried herbs: The risks for processed food. *Comprehensive Reviews in Food Science and Food Safety*. doi: 10.1111/1541-4337.12690
- Mayasari, E., & Manalu, J. (2019). Karakteristik Sensoris dan Kimia Bumbu Instan Dari Formulasi Bumbu Herbal Menggunakan Maltodekstrin dan Tween 80 Pada Proses Pengeringan. *Jurnal Ilmiah Teknosains*, 5(1), 35–40. <https://doi.org/10.26877/jitek.v5i1.3659>
- McKee, L. H. (1995). Microbial contamination of spices and herbs: A review. *LWT - Food Science and Technology*, 28(1), 1–11. [https://doi.org/https://doi.org/10.1016/S0023-6438\(95\)80004-2](https://doi.org/https://doi.org/10.1016/S0023-6438(95)80004-2)
- Mujianto, B., Purwanti, A., & Rismini, S. (2013). Identifikasi Pengawet dan Pewarna Berbahaya Pada Bumbu Giling. *Jurnal Ilmu & Teknologi Ilmu Kesehatan*, 1(1), 34–39.
- Mursalin. (2021). Mencicipi Soto Banjar, Membayangkan Sejarah. *Kandil Majalah Kebudayaan*, 40–43.
- Ningrum, F., Susanti, S., & Legowo, A. M. (2021). Pengaruh Waktu Sterilisasi terhadap Mutu Nasi Kuning Kemasan Retort Pouch. *Jurnal Teknologi Pangan*, 5(2), 57–63.
- Pachira, P., Maherawati, M., Hartanti, L., & Syamsi, W. W. (2021). Sterilisasi Pacri Nanas Menggunakan Kemasan Retort Pouch. *FoodTech: Jurnal Teknologi Pangan*, 4(2), 50. <https://doi.org/10.26418/jft.v4i2.56719>
- Permana, L., Pangastuti, H. A., Fitriani, V., Mareta, D. T., & Wahyuningtyas, A. (2021). Pengembangan Produk Sambal Andaliman (*Zanthoxylum acanthopodium* DC) Berkemasan Retort pouch: Studi Karakteristik Fisik, Kimia dan Sensoris. *Jurnal Aplikasi Teknologi Pangan*, 10(2), 46–52. <https://doi.org/10.17728/jatp.7429>
- Praharasti, A. S., Herawati, E. R. N., Nurhikmat, A., Susanto, A., Angwar, M. (2014). Optimasi proses sterilisasi rendang daging dengan menggunakan kemasan retort pouch. *Seminar Nasional Sinergi Pangan Pakan Dan Energi Terbarukan*.
- Prastowo, A., Budhiyanti, S.A., Nurhikmat, A. (2019). Nilai Sterilitas Lele Asap Bumbu Tradisional yang Dikemas Menggunakan Retort Pouch. Universitas Gadjah Mada. <http://etd.repository.ugm.ac.id/penelitian/detail/180814>

- Ramaswamy, R., Krishnamurthy, K., & Jun, S. (2012). Microbial decontamination of food by infrared (IR) heating. *Microbial Decontamination in the Food Industry*, 451. doi: 10.1533/9780857095756.2.45
- Riyandi, D. F., Sya'di, Y. K., & Nurhidajah, N. (2022). Total Bakteri, Angka TBA, dan Sifat Sensoris Bumbu Dasar Putih Pasta Berdasarkan Lama Simpan. *Jurnal Pangan dan Gizi*, 12(1), 41. <https://doi.org/10.26714/jpg.12.1.2022.41-49>
- Schweiggert, U., Hofmann, S., Reichel, M., Schieber, A., & Carle, R. (2008). Enzyme-assisted liquefaction of ginger rhizomes (*Zingiber officinale* Rosc.) for the production of spray-dried and paste-like ginger condiments. *Journal of Food Engineering*, 84(1), 28–38. doi: 10.1016/j.jfoodeng.2007.04
- Seftiono, H., Asmaradika, I. (2020). Pengembangan Produk Bubur Ubi Jalar Ungu (*Ipomea Batatas*) Sebagai Alternatif Produk Pangan Darurat. *Jurnal Bioindustri* 3(1), 529-543. <https://doi.org/10.31326/jbio.v3i1.821>
- Sianipar, D. (2008). Kajian Formulasi Bumbu Instan Binthe Biluhuta, Karakteristik Hidratasi dan Pendugaan Umur Simpannya dengan Menggunakan Metode Pendekatan Kadar Air Kritis. Agriculture Technology, IPB University. <http://repository.ipb.ac.id/handle/123456789/01>
- Singh, R.P., Heldman, D. R. (2009). Introduction to food engineering, 4th ed. Burlington, MA: Elsevier Inc., 841. 2.
- Susiwi, S. (2009). Kerusakan pangan. *FPMIPA Universitas Pendidikan Indonesia*. [http://file.upi.edu/Direktori/FPMIPA/JUR.\\_PEND.\\_KIMIA/195109191980032-SUSIWI/SUSIWI-28\).\\_Kerusakan\\_Pangan.pdf](http://file.upi.edu/Direktori/FPMIPA/JUR._PEND._KIMIA/195109191980032-SUSIWI/SUSIWI-28)._Kerusakan_Pangan.pdf)
- Sjarif, S. R., Rosmaeni (2019). Effect of Addition of Natural Preservatives on the Growth of Microbial Growth in Tomato Paste. *Jurnal Penelitian Teknologi Industri*, 11(2), 71–82.
- Triyannanto E, Arizona AS, Rusman, Suryanto E, Sujarwanta RO, Jamhari, Widyastuti I. (2020). Pengaruh kemasan retorted dan penyimpanan pada suhu ruang terhadap kualitas fisik dan mikrobiologi sate ayam. *Jurnal Sain Peternakan Indonesia*, 15(3): 265- 272.
- Wibowo, P. A. (2018). Analisis Pengendalian Kualitas Untuk Mengurangi Tingkat Kebocoran Produk Bumbu Irbm (Real Meat Balado) Departemen Retort Gudang Finish Good Dengan Menggunakan Metode Statistical Processing Control. *Jurnal Teknologika*, 8(2), 1–8.
- Yuniastri, R. & Putri, R. D. (2019). Komposisi Kimia dan Mikrobiologi Bumbu Instan “Soto Madura.” *Journal of Food Technology and Agroindustry*, 1(2), 25–30. <https://doi.org/10.24929/jfta.v1i2.779>

## APPENDICES

### Appendix A: Colourimetry Results and Analysis

- Control

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	62.02	4.91	27.59
2	58.17	5.27	20.55
3	59.11	5.44	22.78
4	64.65	5.10	27.55
Average	60.99	5.18	24.62
Standard Deviation	2.94	0.23	3.53

- R15

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	54.46	6.07	15.77
2	52.22	4.41	11.33
3	62.98	7.20	26.27
4	55.16	6.52	17.12
5	58.83	7.04	21.44
6	61.88	7.8	26.59
7	62.34	8.16	27.2
Average	58.27	6.74	20.82
Standard Deviation	4.34	1.25	6.24

- t-Test: Two-Sample Assuming Equal Variances for \*L Value (Control & R15)

	<i>*L-Control</i>	<i>*L-R15</i>
Mean	60.99	58.27
Variance	8.6478	18.8142
Observations	4	7
	13.7309910	
Pooled Variance	7	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	9	
t Stat	1.1713	
P(T<=t) one-tail	0.1358	
t Critical one-tail	1.8331	
<b>P(T&lt;=t) two-tail</b>	<b>0.2716</b>	
t Critical two-tail	2.2622	

**CONCLUSION:  
NO SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*a Value (Control & R15)

	<i>*a-Control</i>	<i>*a-R15</i>
Mean	5.18	6.64
Variance	0.0517	1.3816
Observations	4	7
Pooled Variance	0.71665	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	9	
t Stat	-2.7516	
P(T<=t) one-tail	0.0112	
t Critical one-tail	1.8331	
<b>P(T&lt;=t) two-tail</b>	<b>0.0224</b>	
t Critical two-tail	2.2622	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**



- t-Test: Two-Sample Assuming Equal Variances for \*b Value (Control & R15)

	<i>*b-Control</i>	<i>*b-R15</i>
Mean	24.62	20.79
Variance	12.4521	38.5111
Observations	4	7
	25.4816029	
Pooled Variance	8	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	9	
t Stat	1.2093	
P(T<=t) one-tail	0.1287	
t Critical one-tail	1.8331	
<b>P(T&lt;=t) two-tail</b>	<b>0.2574</b>	
t Critical two-tail	2.2622	

**CONCLUSION:  
NO SIGNIFICANT  
DIFFERENT**

- One Sample t-test for \*L Value (R15)

Significance level, $\alpha$	:	0.05
Sample Size	:	7
Sample Mean	:	58.27
Sample Standard Deviation	:	4.34
Sample Standard Error	:	1.64
Hypothesized mean	:	60.9875
t stat	:	1.66
df	:	6
P(T<=t) one-tail	:	0.0741
t Critical one-tail	:	1.9432
<b>P(T&lt;=t) two-tail</b>	:	<b>0.1481</b>
t Critical two-tail	:	2.44691

**CONCLUSION: NO SIGNIFICANT DIFFERENT**



- One Sample t-test for \*a Value (R15)

Significance level, $\alpha$	:	0.05
Sample Size	:	7
Sample Mean	:	6.64
Sample Standard Deviation	:	1.18
Sample Standard Error	:	0.44
Hypothesized mean	:	5.18
t stat	:	3.29
df	:	6
P(T<=t) one-tail	:	0.0083
t Critical one-tail	:	1.9432
<b>P(T&lt;=t) two-tail</b>	:	<b>0.0167</b>
t Critical two-tail	:	2.44691

**CONCLUSION: NO SIGNIFICANT DIFFERENT**

- One Sample t-test for \*a Value (R15)

Significance level, $\alpha$	:	0.05
Sample Size	:	7
Sample Mean	:	20.79
Sample Standard Deviation	:	6.21
Sample Standard Error	:	2.35
Hypothesized mean	:	24.62
t stat	:	1.63
df	:	6
P(T<=t) one-tail	:	0.0769
t Critical one-tail	:	1.9432
<b>P(T&lt;=t) two-tail</b>	:	<b>0.1537</b>
t Critical two-tail	:	2.44691

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Benchmarking Product 1

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	54.11	4.57	9.22
2	54.09	4.69	11.40
3	54.24	5.12	12.04
Average	54.15	4.79	10.89
Standard Deviation	0.08	0.29	1.48

- Benchmarking Product 2

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	56.85	6.40	13.53
2	69.92	7.11	17.48
3	70.44	7.22	18.3
Average	65.74	6.91	16.44
Standard Deviation	7.70	0.45	2.55

- Benchmarking Product 3

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	55.96	2.96	10.97
2	54.43	2.40	10.37
3	57.51	2.57	11.8
Average	55.97	2.64	11.05
Standard Deviation	1.54	0.29	0.72

- Benchmarking Product 4

<b>Batch</b>	<b>*L</b>	<b>*a</b>	<b>*b</b>
1	63.68	9.88	20.19
2	62.94	9.96	19.17
3	67.19	11.33	23.12
Average	64.60	10.39	20.83
Standard Deviation	2.27	0.82	2.05

- t-Test: Two-Sample Assuming Equal Variances for \*L Value (Control & Product 1)

	<i>*L-Control</i>	<i>*L-Product 1</i>
Mean	60.99	54.15
Variance	8.6478	0.0066
Observations	4	3
	4.32719583	
Pooled Variance	3	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	4.3057	
P(T<=t) one-tail	0.0038	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0077</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*a Value (Control & Product 1)

	<i>*a-Control</i>	<i>*a-Product 1</i>
Mean	5.18	4.79
Variance	0.0517	0.0836
Observations	4	3
Pooled Variance	0.06765	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	1.9465	
P(T<=t) one-tail	0.0546	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.1092</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
NO SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*b Value (Control & Product 1)

	<i>*b-Control</i>	<i>*b-Product 1</i>
Mean	24.62	10.89
Variance	12.4521	2.1857
Observations	4	3
Pooled Variance	7.3189125	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	6.6453	
P(T<=t) one-tail	0.0006	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0012</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*L Value (Control & Product 2)

	<i>*L-Control</i>	<i>*L-Product 2</i>
Mean	60.99	65.74
Variance	8.6478	59.2972
Observations	4	3
Pooled Variance	33.9724958	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	-1.0668	
P(T<=t) one-tail	0.1674	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.3348</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
NO SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*a Value (Control & Product 2)

	<i>*a-Control</i>	<i>*a-Product 2</i>
Mean	5.18	6.91
Variance	0.0517	0.1981
Observations	4	3
Pooled Variance	0.12488333	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	-6.4097	
P(T<=t) one-tail	0.0007	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0014</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*b Value (Control & Product 2)

	<i>*b-Control</i>	<i>*b-Product 2</i>
Mean	24.62	16.44
Variance	12.4521	6.5046
Observations	4	3
Pooled Variance	9.4783625	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	3.4791	
P(T<=t) one-tail	0.0088	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0177</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*L Value (Control & Product 3)

	<i>*L-Control</i>	<i>*L-Product 3</i>
Mean	60.99	55.97
Variance	8.6478	2.3716
Observations	4	3
Pooled Variance	5.50969583	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	2.8006	
P(T<=t) one-tail	0.0190	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0380</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*a Value (Control & Product 3)

	<i>*a-Control</i>	<i>*a-Product 3</i>
Mean	5.18	2.64
Variance	0.0517	0.0824
Observations	4	3
Pooled Variance	0.06705	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	12.8264	
P(T<=t) one-tail	0.0000	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0001</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*b Value (Control & Product 3)

	<i>*b-Control</i>	<i>*b-Product 3</i>
Mean	24.62	11.05
Variance	12.4521	0.5156
Observations	4	3
Pooled Variance	6.4838625	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	6.9780	
P(T<=t) one-tail	0.0005	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0009</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*L Value (Control & Product 4)

	<i>*L-Control</i>	<i>*L-Product 4</i>
Mean	60.99	64.60
Variance	8.6478	5.1550
Observations	4	3
Pooled Variance	6.90139583	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	-1.8021	
P(T<=t) one-tail	0.0657	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.1314</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
NO SIGNIFICANT  
DIFFERENT**



- t-Test: Two-Sample Assuming Equal Variances for \*a Value (Control & Product 4)

	<i>*a-Control</i>	<i>*a-Product 4</i>
Mean	5.18	10.39
Variance	0.0517	0.6643
Observations	4	3
Pooled Variance	0.35798333	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	-11.4011	
P(T<=t) one-tail	0.0000	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.0001</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

- t-Test: Two-Sample Assuming Equal Variances for \*b Value (Control & Product 4)

	<i>*b-Control</i>	<i>*b-Product 4</i>
Mean	24.62	20.83
Variance	12.4521	4.2046
Observations	4	3
Pooled Variance	8.3283625	
Hypothesised Mean Difference	0	
Significance level, $\alpha$	0.05	
df	5	
t Stat	1.7199	
P(T<=t) one-tail	0.0730	
t Critical one-tail	2.0150	
<b>P(T&lt;=t) two-tail</b>	<b>0.1461</b>	
t Critical two-tail	2.5706	

**CONCLUSION:  
SIGNIFICANT  
DIFFERENT**

Appendix B: Microbial Enumeration

- Control

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	0	TNTC	TNTC	TNTC	TNTC	131	7	0
2	0	TNTC	TNTC	TNTC	TNTC	TNTC	11	1

Calculation:

$$N = \frac{(131 + 11)}{1 \text{ ml} \times [1 + (0.1 \times 1)] + 10^{-6}}$$

$$N = 1.3 \times 10^8 \text{ CFU/g}$$

- S5

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	150	15	0	0	0	33	3	0
2	149	20	0	0	0	1	0	0

Calculation:

$$N = \frac{(150 + 149 + 15 + 20)}{1 \text{ ml} \times [2 + (0.1 \times 2)] + 10^{-1}}$$

$$N = 1.5 \times 10^3 \text{ CFU/g}$$

- S15

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	15	1	1	1	0	0	1	1
2	18	0	0	0	0	1	0	0

Calculation:

$$N = \frac{(15 + 18)}{1 \text{ ml} \times [2 + (0.1 \times 0)] + 10^{-1}}$$

$$N = 1.7 \times 10^2 \text{ CFU/g}$$

- S25

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	48	17	83	40	34	46	34	60
2	18	20	57	64	24	46	44	35

Calculation:

$$N = \frac{(48 + 18 + 17 + 20)}{1 \text{ ml} \times [2 + (0.1 \times 2)] + 10^{-1}}$$

$$N = 4.7 \times 10^2 \text{ CFU/g}$$

- R5

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	11	3	1	0	4	4	4	0
2	11	2	1	3	0	1	0	2

Calculation:

$$N = \frac{(11 + 11)}{1 \text{ ml} \times [2 + (0.1 \times 0)] + 10^{-1}}$$

$$N = 1.1 \times 10^2 \text{ CFU/g}$$

- R15

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	5	0	0	0	0	0	0	1
2	8	2	1	0	0	0	0	0

Calculation:

$$N = \frac{0}{1 \text{ ml} \times [0 + (0.1 \times 0)] + 0}$$

$$N = < 10 \text{ CFU/g}$$

- R25

Repetition	Dilution							
	10 <sup>-1</sup>	10 <sup>-2</sup>	10 <sup>-3</sup>	10 <sup>-4</sup>	10 <sup>-5</sup>	10 <sup>-6</sup>	10 <sup>-7</sup>	10 <sup>-8</sup>
1	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0

Calculation:

$$N = \frac{0}{1 \text{ ml} \times [0 + (0.1 \times 0)] + 0}$$

$$N = < 10 \text{ CFU/g}$$

#### Appendix C: Duration and Temperature Range of Heating Processes

- Steam Heating Batch 1

Duration (minutes)	Temperature Range (°C)
5	96.5–97.3
15	95.7–96.5
25	96.2–97.0

- Steam Heating Batch 2

Duration (minutes)	Temperature Range (°C)
5	96.6–97.1
15	96.9–97.6
25	97.2–97.9

- Retort Sterilisation Batch 1

Duration (minutes)	Total Duration of Process (minutes)
5	35
15	57
25	61

- Retort Sterilisation Batch 2

<b>Duration (minutes)</b>	<b>Total Duration of Process (minutes)</b>
5	50
15	59
25	59

- Retort Sterilisation Batch 3

<b>Duration (minutes)</b>	<b>Total Duration of Process (minutes)</b>
5	49
15	53

#### Appendix D: Dried Broth Determination Results and Analysis

- Overripe Tempe Stock

<b>Scale Category</b>	<b>Amount of Panellist</b>		
	<b>Taste</b>	<b>Aroma</b>	<b>Colour</b>
Extremely Dislike (1)	0	0	1
Dislike Very Much (2)	0	0	0
Dislike Moderately (3)	1	0	1
Dislike Slightly (4)	4	4	1
Neither Like nor Dislike (5)	3	2	2
Like Slightly (6)	1	1	3
Like Moderately (7)	0	1	0
Like Very Much (8)	0	1	1
Like Extremely (9)	1	1	1

- Block Chicken Broth

Scale Category	Amount of Panellist		
	Taste	Aroma	Colour
Extremely Dislike (1)	0	0	0
Dislike Very Much (2)	0	0	0
Dislike Moderately (3)	0	0	0
Dislike Slightly (4)	0	0	0
Neither Like nor Dislike (5)	0	1	1
Like Slightly (6)	2	0	0
Like Moderately (7)	6	2	2
Like Very Much (8)	1	5	3
Like Extremely (9)	1	2	4

- Mushroom Stock

Scale Category	Amount of Panellist		
	Taste	Aroma	Colour
Extremely Dislike (1)	0	0	0
Dislike Very Much (2)	0	0	0
Dislike Moderately (3)	0	0	1
Dislike Slightly (4)	0	0	0
Neither Like nor Dislike (5)	0	0	0
Like Slightly (6)	0	0	0
Like Moderately (7)	3	1	0
Like Very Much (8)	1	4	3
Like Extremely (9)	6	5	6

- Friedman's Test Result for Colour Parameter

Number of Data, n	: 10
Number of Sample, k	: 3
Degree of Freedom	: 2
Significance Level, $\alpha$	: 0.05

Variables	Mean Ranks	Sst	Sse	Q	p-value
Overripe Tempe Stock	1.1	14.60	0.850	17.1765	<b>0.000186</b>
Block Chicken Broth	2.1				
Mushroom Stock	2.8				

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Colour (Overripe Tempe Stock & Block Chicken Broth)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	9
W	45
W critical	29 (one tail)
<b>Standard Deviation</b>	16.88
Test Statistic, Z	2.6360
<b>p-Value (lower tail)</b>	0.9958
<b>p-Value (upper tail)</b>	0.0042
<b>p-Value (two tail)</b>	0.0084

**CONCLUSION: SIGNIFICANT DIFFERENT**



- Wilcoxon Test Result for Colour (Overripe Tempe Stock & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	9
W	45
W critical	29 (one tail)
<b>Standard Deviation</b>	16.88
Test Statistic, Z	2.6360
<b>p-Value (lower tail)</b>	0.9958
<b>p-Value (upper tail)</b>	0.0042
<b>p-Value (two tail)</b>	0.0084

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Colour (Chicken Block Broth & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	7
W	28
W critical	22 (one tail)
<b>Standard Deviation</b>	11.83
Test Statistic, Z	2.3242
<b>p-Value (lower tail)</b>	0.9899
<b>p-Value (upper tail)</b>	0.0101
<b>p-Value (two tail)</b>	0.0201

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Friedman's Test Result for Taste Parameter

Number of Data, n	: 10
Number of Sample, k	: 3
Degree of Freedom	: 2
Significance Level, $\alpha$	: 0.05

Variables	Mean Ranks	Sst	Sse	Q	p-value
Overripe Tempe Stock	1.2	10.85	0.775	14.0000	<b>0.000912</b>
Block Chicken Broth	2.2				
Mushroom Stock	2.7				

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (Overripe Tempe Stock & Block Chicken Broth)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	8
W	36
W critical	26 (one tail)
<b>Standard Deviation</b>	14.28
Test Statistic, Z	2.4855
<b>p-Value (lower tail)</b>	0.9935
<b>p-Value (upper tail)</b>	0.0065
<b>p-Value (two tail)</b>	0.0129

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (Overripe Tempe Stock & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	10
W	35
W critical	
<b>Standard Deviation</b>	19.62
Test Statistic, Z	1.7583
<b>p-Value (lower tail)</b>	0.9607
<b>p-Value (upper tail)</b>	0.0393
<b>p-Value (two tail)</b>	0.0787

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (Block Chicken Broth & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	7
W	14
W critical	22 (one tail)
<b>Standard Deviation</b>	11.83
Test Statistic, Z	1.1410
<b>p-Value (lower tail)</b>	0.8731
<b>p-Value (upper tail)</b>	0.1269
<b>p-Value (two tail)</b>	0.2539

**CONCLUSION: NO SIGNIFICANT DIFFERENT**

- Friedman's Test Result for Aroma Parameter

Number of Data, n	: 10
Number of Sample, k	: 3
Degree of Freedom	: 2
Significance Level, $\alpha$	: 0.05

Variables	Mean Ranks	Sst	Sse	Q	p-value
Overripe Tempe Stock	1.3	7.40	0.850	8.7059	<b>0.012869</b>
Block Chicken Broth	2.3				
Mushroom Stock	2.4				

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Aroma (Overripe Tempe Stock & Block Chicken Broth)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	9
W	43
W critical	29 (one tail)
<b>Standard Deviation</b>	16.88
Test Statistic, Z	2.5175
<b>p-Value (lower tail)</b>	0.9941
<b>p-Value (upper tail)</b>	0.0059
<b>p-Value (two tail)</b>	0.0118

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Aroma (Overripe Tempe Stock & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	8
W	36
W critical	26 (one tail)
<b>Standard Deviation</b>	14.28
Test Statistic, Z	2.4855
<b>p-Value (lower tail)</b>	0.9935
<b>p-Value (upper tail)</b>	0.0065
<b>p-Value (two tail)</b>	0.0129

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Aroma (Block Chicken Broth & Mushroom Stock)

Significance Level, $\alpha$	0.05
Sample Size, N	10
Effective Sample Size	6
W	11
W critical	17 (one tail)
<b>Standard Deviation</b>	9.54
Test Statistic, Z	1.1007
<b>p-Value (lower tail)</b>	0.8645
<b>p-Value (upper tail)</b>	0.1355
<b>p-Value (two tail)</b>	0.2710

**CONCLUSION: NO SIGNIFICANT DIFFERENT**

Appendix E: Sensory Evaluation Result and Data Analysis

- Control

Scale Category	Amount of Panellist	
	Aroma	Taste
Very Not Strong (1)	1	1
Not Strong Moderately (2)	2	2
Not Strong Slightly (3)	1	5
Just Right (4)	11	7
Strong Slightly (5)	3	12
Strong Moderately (6)	8	6
Very Strong (7)	8	1

- R5

Scale Category	Amount of Panellist	
	Aroma	Taste
Very Not Strong (1)	3	4
Not Strong Moderately (2)	9	8
Not Strong Slightly (3)	7	7
Just Right (4)	8	6
Strong Slightly (5)	3	6
Strong Moderately (6)	3	3
Very Strong (7)	1	0

- R15

Scale Category	Amount of Panellist	
	Aroma	Taste
Very Not Strong (1)	3	0
Not Strong Moderately (2)	7	2
Not Strong Slightly (3)	4	6
Just Right (4)	8	13
Strong Slightly (5)	6	7
Strong Moderately (6)	3	4
Very Strong (7)	3	2

- Friedman's Test Result for Aroma Parameter

Number of Data, n : 34  
 Number of Sample, k : 3  
 Degree of Freedom : 2  
 Significance Level,  $\alpha$  : 0.05

Variables	Mean Ranks	Sst	Sse	Q	p-value
Control	2.6	20.49	0.963	21.2672	<b>0.000024</b>
R5	1.5				
R15	1.9				

**CONCLUSION: SIGNIFICANT DIFFERENT**



- Wilcoxon Test Result for Aroma (Control & R5)

---

Significance Level, $\alpha$	0.05
Sample Size, N	34
Effective Sample Size	34
W	398
W critical	
<b>Standard Deviation</b>	116.98
Test Statistic, Z	3.3979
<b>p-Value (lower tail)</b>	0.9997
<b>p-Value (upper tail)</b>	0.0003
<b>p-Value (two tail)</b>	0.0007

---

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Aroma (Control & R15)

---

Significance Level, $\alpha$	0.05
Sample Size, N	34
Effective Sample Size	33
W	319
W critical	
<b>Standard Deviation</b>	11193
Test Statistic, Z	2,8455
<b>p-Value (lower tail)</b>	0,9978
<b>p-Value (upper tail)</b>	0.0022
<b>p-Value (two tail)</b>	0.0044

---

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Aroma (R5 & R15)

Significance Level, $\alpha$	0.05
Sample Size, N	34
Effective Sample Size	30
W	133
W critical	
<b>Standard Deviation</b>	97.24
Test Statistic, Z	1.3627
<b>p-Value (lower tail)</b>	0.9135
<b>p-Value (upper tail)</b>	0.0865
<b>p-Value (two tail)</b>	0.1730

**CONCLUSION: NO SIGNIFICANT DIFFERENT**

- Friedman's Test Result for Taste Parameter

Number of Data, n	: 34
Number of Sample, k	: 3
Degree of Freedom	: 2
Significance Level, $\alpha$	: 0.05

Variables	Mean Ranks	Sst	Sse	Q	p-value
Control	2.3	11.43	0.919	12.4320	<b>0.001997</b>
R5	1.5				
R15	21				

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (Control & R5)

Significance Level, $\alpha$	0.05
Sample Size, N	34
Effective Sample Size	30
W	303
W critical	
<b>Standard Deviation</b>	97,24
Test Statistic, Z	3.1110
<b>p-Value (lower tail)</b>	0.9991
<b>p-Value (upper tail)</b>	0.0009
<b>p-Value (two tail)</b>	0.0019

**CONCLUSION: SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (Control & R15)

Significance Level, $\alpha$	0.05
Sample Size, N	3
Effective Sample Size	31
W	62
W critical	
<b>Standard Deviation</b>	102.06
Test Statistic, Z	0.6026
<b>p-Value (lower tail)</b>	0.7266
<b>p-Value (upper tail)</b>	0.2734
<b>p-Value (two tail)</b>	0.5468

**CONCLUSION: NO SIGNIFICANT DIFFERENT**

- Wilcoxon Test Result for Taste (R5 & R15)

---

Significance Level, $\alpha$	0.05
Sample Size, N	34
Effective Sample Size	31
W	279
W critical	
<b>Standard Deviation</b>	102.06
Test Statistic, Z	2.7288
<b>p-Value (lower tail)</b>	0.9968
<b>p-Value (upper tail)</b>	0.0032
<b>p-Value (two tail)</b>	0.0064

---

**CONCLUSION: SIGNIFICANT DIFFERENT**

# CURRICULUM VITAE



## PERSONAL DATA

Name : Vincent Satya Surya  
Address : Jl. Untung Suropati GTL Blok. H No. 9, RT. 13, Kel. Karang  
Asam Ulu, Kec. Sungai Kunjang, Samarinda, East Kalimantan  
Contact Number : +62 852 5079 2468  
Email Address : vincentsatyasurya@gmail.com  
Place and Date of Birth : Samarinda, 28th October 2001

## EDUCATION

2019 — present **Swiss German University, Alam Sutera, Tangerang, Banten**  
Food Technology Department  
2016 — 2019 **SMA Budi Bakti (Senior High School), Samarinda, East Kalimantan**  
Natural Sciences  
2013 — 2016 **SMP Budi Bakti (Junior High School), Samarinda, East Kalimantan**

## ACADEMIC PAPERS & ACHIEVEMENTS

- 2022 **Development of Etawa Goat Milk Processing Facilities in Semawung Village - Purworejo Regency**  
Konferensi Nasional Pengabdian Masyarakat (KOPEMAS), Universitas Islam Malang
- 2022 **A Review of the Effectiveness Natural Pigment as Antidiabetic to Decrease the Significant Risk For COVID-19 Disease**  
Journal of Functional Food and Nutraceutical, Academic Research and Community Services Swiss German University & Perhimpunan Penggiat Pangan Fungsional dan Nutrasetikal Indonesia
- 2022 **A Review on the Potential of Natural Antioxidant Sources to Improve Oxidative Stability in Edible Oils**  
6th International Conference of Food, Agriculture, and Natural Resource, Swiss German University
- 2020 **Second Winner of Article Writing Competition, Universitas Gadjah Mada**  
Article Title: "Build Happiness and Peace by Having Self-Control"
- 2017 **First Winner of Rancang Bangun Industri, Universitas Mulawarman**  
Title: "Industrial Design of VCO, Soap, Nata de Coco, Absorber, and Briquette Integrated Manufacturing"
- 2016 **First Winner of Kompetisi Karya Tulis Ilmiah Kimia, Universitas Mulawarman**  
Research Title: "Research Supplements of Acid-Base Indicators Based on Green Chemistry in Utilizing Natural Resources in East Borneo"
- 2016 **First Winner of Teknologi Tepat Guna, Universitas Mulawarman**  
Research Title: "Innovation Media Chemistry Learning in Electrochemical Material Based on Green Chemistry"

## **ORGANISATION EXPERIENCES**

### **Student Association of Food Technology (SAFT)**

2020 — 2021                      Head of Event Division  
2020                                Head of Committee of Digital Innovation Food Competition 2020  
2019 — 2020                      Member of Event Division

### **Student House of Representatives (SHOR)**

2020 — 2021                      Vice Chairman  
2020                                Member of Campus Affairs Division  
2019 — 2020                      Member of Accessor and Developer Division  
2019                                Vice Head of Student Organization Election 2020

### **Student Activity Unit of Swiss German University**

2021                                Head of Magna Incanto Choir  
2020                                Secretary of SGU Music Club

### **Budi Bakti Senior High School**

2017 — 2018                      Chairman of Class Representative Council  
2017                                Head of Publication and Documentation of Youth Scientific Community

### **The World Fellowship of Buddhist Youth - Indonesia Regional Center (Samarinda City)**

2021 — 2023                      Coordinator of Organisation Division  
2020 — 2021                      Member of Organisation and Worship Division  
2019 — 2020                      Member of Buddhist Education Division

---

## **WORKING EXPERIENCE**

March — August 2022	<b>Andros Deutschland GmbH</b> Internship (Quality Assurance)	February 2021	<b>Monarch Cafe</b> Part-time (Waiter)
November 2020 — January 2021	<b>PT Pangan Bijak Indonesia</b> Internship (Research & Development)	September 2019 — February 2020	<b>Pande Coffee</b> Part-time (Barista)

---

## **SKILLS**

**Language Skills**                      Indonesian (Mother Tongue), English (Intermediate),  
Chinese (Basic), German (A1)

**Computer Skills**                      Microsoft Office (PowerPoint, Word, Excel), CorelDRAW,  
Corel Video Studio, iMovie

**Food Safety**                              Preparation of HACCP Document Competency