DEVELOPING GROUND HANDLING SCHEDULING SYSTEM: A CASE STUDY AT GAPURA

By

Daniel Surya Sutantio 11407009

BACHELOR'S DEGREE

in

INDUSTRIAL ENGINEERING
ENGINEERING AND INFORMATION TECHNOLOGY



SWISS GERMAN UNIVERSITY

The Prominence Tower Jalan Jalur Sutera Barat No. 15, Alam Sutera Tangerang, Banten 15143 - Indonesia

August 2018

Revision after Thesis Defense on 19 July 2018

Daniel Surya Sutantio

STATEMENT BY THE AUTHOR

I hereby declare that this submission is my own work and to	the best	of my
knowledge, it contains no material previously published or written by	y another p	erson,
nor material which to a substantial extent has been accepted for the a	ward of any	y other
degree or diploma at any educational institution, except where due	acknowledg	gement
is made in the thesis.		
Daniel Surya Sutantio		
Student	Date	
Approved by:		
Dr. Tanika Dewi Sofianti, ST., MT. Thesis Advisor	Date	T
Dr. Adhiguna Mahendra, M.Kom, MSc, MSV, MSR		
Thesis Co-Advisor	Date	
Dr. Irvan Setiadi Kartawiria, ST., MSc		
Dean	Date	

ABSTRACT

DEVELOPING GROUND HANDLING SCHEDULING SYSTEM: A CASE STUDY AT GAPURA

By

Daniel Surya Sutantio
Dr. Tanika Dewi Sofianti, ST., MT.
Dr. Adhiguna Mahendra, M.Kom, MSc, MSV, MSR

SWISS GERMAN UNIVERSITY

Personnel scheduling plays an important role in the service industry, as it impacts directly to the cost and the quality of customer service. However, to create personnel schedule, many feasible solutions can be created. Therefore, to solve personnel scheduling problem by using constraint programming approach will provide a better solution than offline approach.

The thesis addresses shift assignment problem. In service industry, the employee is assigned to work shifts with considering some constraints, based on company regulation rules and government rules. According to the labor rules, each shift has a fix duration, with overtime duration within a specified time range. This

To achieve a good feasible schedule, constraint programming will be considered. There are two types of constraint, which are hard and soft constraint. The schedule cannot be created if hard constraint is violated but the soft constraint may be violated. Soft constraint can be used as an indicator to the generated result to see if the provided solution is a better solution.

Keywords: Personnel Scheduling, Constraint Satisfaction Problem, Shift Assignment, Soft Constraint, Hard Constraint.



DEDICATION

I dedicate this thesis for my family, who always give me their support and encouragement in any kind of situation.



ACKNOWLEDGEMENTS

Firstly, I would like to express my gratitude to God for His guidance and blessings, so I could finish this thesis in time. Dr. Adhiguna Mahendra for his advisory, guidance, and for providing the place to conduct the thesis. Dr. Tanika Dewi Sofianti for her guidance and advisory in developing the thesis paper.

Secondly, I would like to thank my family for always giving me encouragement and supporting every decision that I take.

Finally, I wish to thank my comrades-in-arm who conduct the thesis in ASYST: Michael, Andre and Niko for their support and jokes and KOZE team which helps the process of making this thesis paper easier.

SWISS GERMAN UNIVERSITY



TABLE OF CONTENTS

DEDICATION	5
ACKNOWLEDGEMENTS	6
TABLE OF CONTENTS	7
LIST OF FIGURES	9
LIST OF TABLES	10
CHAPTER 1 - INTRODUCTION	11
1.1 Background	11
1.2 Research Problem	12
1.3 Research Objectives	12
1.4 Thesis Scope and Limitation	12
1.5 Significant of Study	13
1.6 Expected Result	13
CHAPTER 2 - LITERATURE REVIEW	
2.1 Scheduling	14
2.1.1 Basic Definition and Concept	14
2.1.2 Day-off Scheduling	16
2.1.3 Shift Scheduling	
2.1.4 Shift Assignment	17
2.1.5 Task Scheduling and Activity Assignment	
2.1.6 Flexible Scheduling	19
2.1.7 Preference Satisfaction	20
2.1.8 Personnel Scheduling Mapping	21
CHAPTER 3 - RESEARCH METHODS	22
3.1 Introduction	22
3.2 Define	23
3.2.1 Problem Identification	23
3.2.2 Literature Review	23
3.2.3 Adaptation Tools and Methodology	23
3.2.4 Data Acquisition	23
3.2.5 Software Design and Development	24
3.2.6 Result and Discussion	24

Better believe by the first by the burner of the better by the burner of
3.2.7 Conclusion and Recommendation
CHAPTER 4 - SOFTWARE DESIGN AND DEVELOPMENT25
4.1 Introduction
4.2 Schedule Aspect
4.3 Weight
4.3.1 Rest Time
4.3.2 Skill Cost
4.3.3 Overtime
4.3.4 Weight Priority
4.4 Flow Chart
4.5 Program Full Explanation
4.6 Development
CHAPTER 5 - PERFORMANCE TEST, RESULT AND DISCUSSION44
4.1 Result Explanation 44
4.2 Performance Test
4.3 Sensitivity Analysis
4.4 Compare with Alternative
CHAPTER 6 - CONCLUSION AND RECOMMENDATION55
CONCLUSION55
RECOMMENDATION56
REFERENCES
APPENDIX A: PROGRAM SOFTWARE DESIGN
APPENDIX B: RESULT EXAMPLE 62
APPENDIX C: ANALYSIS TABLE EXAMPLE83