### STATEMENT BY THE AUTHOR

I hereby declare that this thesis with the topic:- "Determination of Thermal Diffusivity of Patin Fish Sausage in Heat Processing" is my own work and to the best of my knowledge under the supervission of my advisor and coadvisor. This thesis contains no material previously published or written by another person, nor material which to a substantial extent has been accepted for the award of may other degree or diploma at any educational institution, except where due acknowledgement is made in the thesis.

ex	ccept where due acknowledgement is made in	the thesis.		
	Christian Mahesa Prayoga		Date	
Ap	oproved by:			
<b>S S D r</b>	r. Ir. Usman Ahmad. Magr, Advisor	VIV	Date	TY
 Dr	r. rer. nat. Maruli Pandjaitan, Co-Advisor		Date	
Cr	hairman of the Examination Steering Committe	 ee	Date	_

#### **ABSTRACT**

# DETERMINATION OF THERMAL DIFFUSIVITY OF PATIN FISH SAUSAGE IN HEAT PROCESSING

By
Christian Mahesa Prayoga

# SWISS GERMAN UNIVERSITY Bumi Serpong Damai

Dr. Ir. Usman Ahmad. Magr, Major Advisor

Patin fish sausage is very new food product. The characteristics and properties of this product are unknow and unprovided very well. The most important thing that need very deep attention is the safety of the food. The safety of the food described by the absence of pathogen microorganisms. Heat treatment is very good and easy method to elliminate pathogen microorganism. In order to make the heat processing in the application become efficient and efective, the thermal diffusivity of the product must be known. By using thermal diffusivity value, effective time to ensure the ellimination of pathogen microorganism can be predicted accurately, as well as efficient heat processing in term of energy use.

The experiment use numerical method. This method choosen because it is applicable and the outline is precise. The equipments needed to run this method are also simple and widely available.

From the experiment, thermal diffusivity for Patin fish was known. Thermal diffusivity value for Patin fish sausage is  $8.9280 \times 10^{-4} \text{ m}^2/\text{hr}$ . The range of result accuracy is 84.56% to 97.93%. By this level of accuracy, thermal diffusivity value can be used in the application to predict the efficient heating time.



### **DEDICATION**

I dedicate this thesis to my family especially my mother and father and also to all my friends at Swiss German University. I dedicate also this thesis to all of lecturers. Their understanding, support, help and encouragement, made the completion of this thesis possible.



#### **ACKNOWLEDGMENTS**

First of all, I thank God for all his blessing that made the completion of this thesis work possible.

I would also like to express my gratitude and special thanks to:

- Dr. rer. Nat. Maruli Pandjaitan as my Co-advisor for his attention, time and great, also as Dean of Life Sciences, Swiss German University (SGU), Serpong, Indonesia.
- 2. Dr. Ir. Usman Ahmad. MAgr as my advisor during this research for his support, supervision and advice from the very beginning till this thesis can be completed.
- 3. Prof. Dr. Hadi K. Purwadaria from Bogor Institute of Agricultural for his support, information, guidance, time, and understanding.
- 4. Mr. Suryaden from Bogor Institute of Agriculture for his patience, understanding, time, guidance and also provide lots of knowledge based on the topic of my study.
- 5. Mr. Tutun Nugraha. PhD for his guidance and information.
- 6. My beloved parents and families for their love and supports.
- 7. All of my friends at Swiss German University, Food Technology, batch 2005 for our friendship and help especially Ildo and Sonia who has worked together with me at Bogor Institute of Agriculture and Jeremiah for his help.

In conclusion, I hope that this thesis could be useful and provide knowledge for all the readers. However, this thesis may be far from perfect, therefore, any critics, suggestions and comments are welcome for the improvement of this thesis.

Tangerang, July 2009

Christian Mahesa Prayoga

## **TABLE OF CONTENTS**

STATEMENT BY THE AUTHOR						
ABSTRACT						
DEDICATION						
ACKNOWLEDGMENTS						
TABL	LE OF CONTENTS	7				
LIST	OF TABLES	9				
LIST	OF FIGURES	10				
Chap	oter 1-INTRODUCTION	11				
1.1.	General Knowledge and Statement of Problem Area	11				
1.2.	Research Purposes					
1.3.	Research Problems					
1.4.	Significance of Study					
1.5.	Scope of Research	13				
Chap	oter 2- LITERATURE REVIEW					
2.1.	Patin fish (Pangasius pangasius)	14				
2.2.	Sausage					
	2.2.1. Sausage Definition					
	2.2.2. Sausage emulsion	19				
	2.2.3. Ingredients to Make Sausage	20				
	2.2.4. Making Sausage	21				
2.3.	Heat Transfer Concepts	24				
	2.3.1. Heat Transfer Definition	24				
	2.3.2. Definition of Thermal Diffusivity	26				
	2.3.3. Thermocouple	27				
	2.3.4. Previous Researches	30				
Chapter 3- EXPERIMENT AND METHODOLOGY32						
3.1.	Materials and Equipments	32				
	3.1.1. Materials	32				

		3.1.2. Equipments	34			
	3.2.	Time and Venue of Experiment	38			
	3.3.	Research Method and Procedure	38			
		3.3.1 Trial and Error	38			
		3.3.2. Research Procedures	40			
		3.3.3. Determination of Thermal Diffusivity Using Numerical				
		Method	43			
		3.3.4. Accuracy of Thermal Diffusivity Value	45			
	Chap	oter 4- RESULT AND DISCUSSION	47			
		General Measurement Data				
	4.2. C	Calculation of Thermal Diffusivity Value Using Numerical				
		Method	.48			
		Application				
	Chap	oter 5- CONCLUSIONS AND RECOMMENDATION	.58			
	5.1 C	Conclusions	58			
	5.2 R	decommendation	58			
	GLOS	SSARY	59			
		BOLS	61			
1	REFE	ERENCES	62			
		OLINIANI OINIALIOI				
	APPE	ENDICES	.66			
	Appe	endix 1. Experimental data Patin fish sausage	66			
	Appe	endix 2. Experimental Heating Graph	.76			
	Appe	ndix 3. Thermal Diffusivity Value	.79			
	Appendix 4. Comparison of Calculation and Measured Temperature93					
	Appe	endix 5. Comparison Graph between calculation temperature and				
measured temperature1						
	CURF	RICULUM VITAE1	17			